



PRODUCT CATALOGUE



PRODUCT CATALOGUE

Version 3

IBK
Ingenieur-Büro Kötter GmbH
Am Leveloh 13
D-45549 Sprockhövel

phone +49 (0)2324 974 330 fax +49 (0)2324 974 359 www.ibk-technik.de info@ibk-technik.de

Business executives:

Dipl.-Ing. Uwe Kötter, M.Sc. Marcel Kötter Registered office: D-45549 Sprockhövel Controlling authority: District court Essen 89 HRB 15536

IBK ON THE INTERNET:



Website





LinkedIn



All information in this catalogue is for your first impression. Technical data and product design can change without notification. Printed colors of our products can be different from real products. We assess, that all products can be changed, optimized and out of sale without any notification.

All content in this catalogue is protected by law. You are not allowed to copy any content without our permission. This applies especially for use in business. Please contact us, if you need more information, or if you want to be a business associate of IBK.

©IBK, Ingenieur-Büro Kötter GmbH • Design, layout, photos: pro-e-fact / www.pro-e-fact.de





IBK GmbH Modular systems	4 6		
Modular piston pumps Piston pumps 30-20 up to 75-160 Piston pumps 4-220 up to 30-640 Advices for piston pumps	8 10 11 12	Filter systems HP-Filters • Options HP-double filters • Filter inserts Inline filters • Plug in filters	49 50 51 52
Modular spraying systems Spray-Packs Barrel pumps Electric pumps • Membrane pumps	13 14 15 16	Distributors Fast coupling • Flushing valve Y-distributors • Mixers Ball valves	53 54 55 56
Regulators • Manometers Air regulators Fluid regulators Manometers	17 18 19 20	Handheld spray guns Handheld spray guns Tips Ball bearing swivel joints	57 58 59 60
Trolleys • Brackets Trolleys Elevators Wall brackets	21 22 23 25	Automatic spray guns • Valves Distributor blocks Options	61 64 65
Suction systems Suction elbows Suction tubes • Filters Suction hoses flexible	27 28 29 30	Adaptors • Connectors Standard adaptors Double connectors • Reducers Double conn. • Adaptors adjustable	67 68 69 70
Suction cups Stainless 6l / Plastic 6l Stainless 25l / 30l • Accessories	31 32 33	Hoses HP-hoses • LP-hoses Cleaning • Maintenance	71 72 73
Check valves Suction systems • Material outlet	35 36	Cleaning accessories Lubricant • Anti-freeze	74 74
Agitators Agitators with vane motors Agitators with ECO-LINE motors Individual agitators Motor efficiency test Air driven vane motors ECO-LINE motors Connectors • Shafts	37 38 39 40 41 42 43 44	IBK Lines Overview Basic Line Spray-Pack Line Advance Line Master Line Heavy Line Extreme Line	75 76 78 79 80 81 82 83
Agitator stirring elements Container lids Brackets • Traverses	45 46 47	2K/3K application systems Legal notices	84 85
Special adaptors • Adaptors • Access.		Legend	86

WITH IBK TO SUSTAINABLE SUCCESS



Made by IBK

Our family-operated IBK team can draw on the experience in construction and manufacturing of nearly 70 years. In all the time we always have integrated newest technologies. The passion for spray systems, complete painting systems and components for user-friendly surface coating is realized from

our specialists every day.
From our principal office in
Sprockhövel, Germany, we
supervise our international
network of business partners
and develop optimized
customer solutions in close
contact with our partners.
To achieve this goal, we
demand highest standards
of ourself, our products and
our services.

The IBK customer promise and the advantages for you:



Flexibility

Our product portfolio is based on a complete modular system, in which individual custom requirements can be implemented easily. Every IBK air driven motor can be combined with every IBK hydraulic section - this offers over 70 combinations. Even if your production requirements are changing, only the

motor or the hydraulic part can be changed without the need to renew the complete piston pump or spray system. Another advantage is that all piston pumps can be modified from a stationary wall mounting to a mobile system on a trolley.

Elevators for all containers up to 1000l (IBC) in combination with suitable agitators offer much more individual possibilities.



INGENIEUR BÜRO KÖTTER GMBH



Sustainability

Elaborated constructions, optimized manufacturing and continuous advancement lead to economically and resource-saving production of all of our components. We can provide highest quality standards and longlife usability with sturdy and perfectly selected materials in all IBK products. Our goal is a long-term business relation with customers and partners, which can grow with time. The IBK quality standard is confirmed by our certification of Bureau Veritas.



Ability to react

A sustained production is the base for longdated competitiveness. Our optimized storage system for components and spare parts enables shortest delivery times. Normally spare parts are delivered on the day of ordering to our business partner or directly to the end customer.



Reliability

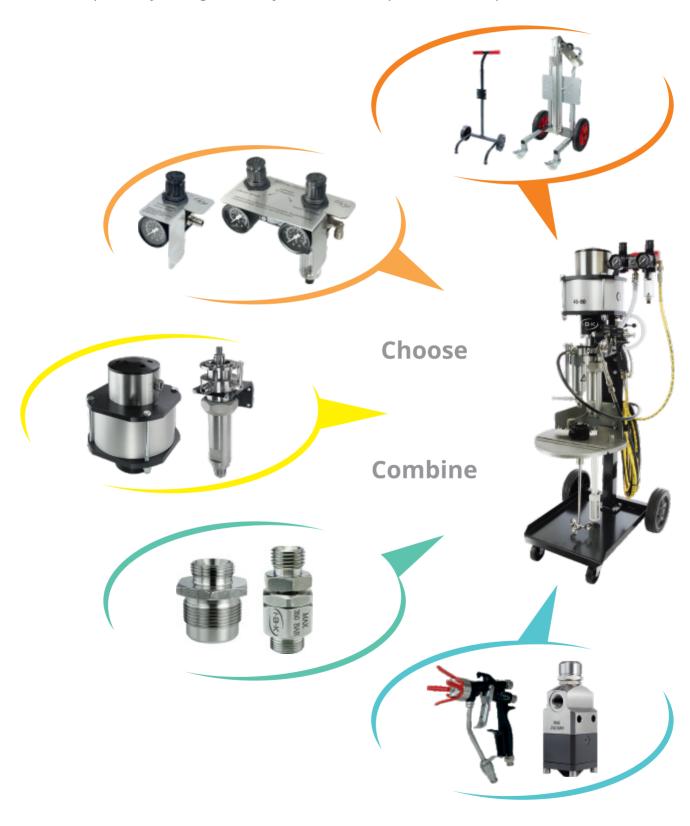
A fair and collaborative business relation is a key feature of our philosophy. We rely on the highest transparency and consistant tracebility of all processes.

We are looking ahead! Therefore we are in close communication with our worldwide partners and customers to optimize our products and services continuously.

MODULAR SYSTEMS



Our modular systems allow you to build cost-efficent system solutions, which are perfectly configured for your individual production requirements.





With the IBK modular systems your spraying equipment can be easily adapted to future requests in manufacturing - without changing everything.





With our modular systems we also go one step further on piston pumps. Air driven motors and hydraulic sections can be combined flexibly. This offers various possibilities of system expansion and conversion at any time.





Perfection starts with design. Carefully selected materials and absolutely no compromises in manufacturing - that is the IBK high-end standard. A permanent stock of spare parts minimizes service- and repair times.





Piston pumps						
Туре	Hydraı	ulic section	Air driven motor		Weight	ltem no.
i-Q	Description	Pressure [bar] [#]	Description	Consumption [l/DS]	[kg]	
30-20	P20	240	D80	4,6	12,2	4103020
40-20	P20	320	D100	7,4	12,7	4104020
75-20	P20	450**	D125	11,7	13,7	4107520
20-35	P35	160	D80	4,6	12,0	4102035
30-35	P35	240	D100	7,4	12,5	4103035
40-35	P35	320	D125	11,7	13,5	4104035
65-35	P35	390	D160	19,4	15,0	4106535
12-50	P50	96	D80	4,6	13,6	4101250
20-50	P50	160	D100	7,4	14,1	4102050
30-50	P50	240	D125	11,7	15,1	4103050
45-50	P50	360	D160	19,4	16,6	4104550
75-50	P50	450**	D200	30,5	18,9	4107550
8-80	P80	64	D80	4,6	14,9	4100880
12-80	P80	96	D100	7,4	15,4	4101280
20-80	P80	160	D125	11,7	16,4	4102080
30-80	P80	240	D160	19,4	17,9	4103080
45-80	P80V	360	D200	30,5	21,2	4104580
75-80	P80SV	450**	D250	48,0	38,3	4107580
5-110	P110	40	D80	4,6	15,6	4105110
8-110	P110	64	D100	7,4	16,1	4108110
12-110	P110	96	D125	11,7	17,1	4112110
20-110	P110	160	D160	19,4	18,6	4120110
33-110	P110	264	D200	30,5	20,9	4133110
54-110	P110SV	324**	D250	48,0	39,7	4154110
80-110	P110SV	480**	D320	77,0	47,7	4180110
6-160	P160	48	D80L	9,2	18,0	4106160
10-160	P160	80	D100L	14,8	18,5	4110160
18-160	P160	144	D125L	23,4	19,9	4118160
30-160	P160	240	D160L	38,8	21,3	4130160
45-160	P160V	360	D200L	61,0	25,5	4145160
75-160	P160SV	450**	D250LS	96,0	44,4	4175160
	# Efficiency d	epends on material, **	Explanations a	nd technical facts on	page 12	



Piston pumps						
Туре	Hydrau	ılic section	Air driven motor		Weight	ltem no.
i-Q	Description	Pressure [bar] [#]	Description	Consumption [l/DS]	[kg]	
4-220	P220	32	D80L	9,2	19,0	4104220
6-220	P220	48	D100L	14,8	19,5	4106220
12-220	P220	96	D125L	23,4	20,9	4112220
20-220	P220	160	D160L	38,8	22,3	4120220
33-220	P220	264	D200L	61,0	24,9	4133220
54-220	P220SV	324**	D250LS	96,0	45,9	4154220
80-220	P220SV	480**	D320LS	154,0	54,5	4180220
2-320	P320S	16	D80LS	9,2	38,2	4102320
5-320	P320S	40	D100LS	14,8	38,7	4105320
10-320	P320S	80	D125LS	23,4	40,1	4110320
15-320	P320S	120	D160LS	38,8	41,4	4115320
25-320	P320S	200	D200LS	61,0	44,1	4125320
38-320	P320	228**	D250L	96,0	60,0	4138320
63-320	P320	378**	D320L	154,0	68,6	4163320
3-440	P440S	24	D100LS	14,8	38,1	4103440
6-440	P440S	48	D125LS	23,4	39,5	4106440
10-440	P440S	80	D160LS	38,8	40,9	4110440
18-440	P440S	144	D200LS	61,0	43,5	4118440
28-440	P440	168**	D250L	96,0	59,4	4128440
45-440	P440	270**	D320L	154,0	68,0	4145440
3-640	P640S	24	D125LS	23,4	49,9	4103640
6-640	P640S	48	D160LS	38,8	51,3	4106640
8-640	P640S	64	D200LS	61,0	53,9	4108640
15-640	P640	90**	D250L	96,0	69,8	4115640
30-640	P640	180**	D320L	154,0	78,4	4130640
* Efficiency depends on material, ** Explanations and technical facts on page 12						



Advices for piston pumps

Product advantages:

All of our piston pumps are conform to strict industry standards and all hydraulic sections are made from high-grade stainless steel. Longlife and robust constructions guarantee minimal service effort. With our modular system you can mostly combine all hydraulic sections with all of our air driven motors. This ensures the flexibility to change only the motor or the hydraulic section, if your manufacturing requirements are changing. With optional material selection and special surface processing, IBK piston pumps can be used within the food and pharmaceutical industry.

- The material output is adjustable (45°-steps) for flexible positioning
- The lubricant chamber can be filled variably
- The lubricant inspection glass shows the fluid level and condition of the lubricant
- With optional shroud with G2 connection an air gate to emmision-free areas is possible
- All piston pumps are equipped with a secure valve and set to 8 bar, **6 bar or on customer request

Compressed air connection:

- Air driven motors D80 D200L = G3/8i
- Air driven motors D250 D320L = G1i

Material input:

- Hydraulic sections P20 P220 = M36x2o IC60°
- Hydraulic sections P320 P640 = G1¼i or on request M36x2o IC60°

Material output:

- Hydraulic sections P20 P640 = M22x1,5i with adjustable double connector: M16x1,5o IC60° or G3/8o IC60°
- Hydraulic sections P320 P640 optional adapted to G3/4i
- Air driven motors D80 D320 = Stroke 64mm
- Air driven motors D80L D320L = Stroke 128mm
- Air driven motors D125LS D320LS = changed adapting (air driven motor hydraulic section)
- Hydraulic sections P20 P110 = Stroke 64mm
- Hydraulic sections P160 P640 = Stroke 128mm
- Hydraulic sections P80S P640S = changed adapting (air driven motor hydraulic section)

With the additional "Spray-Pack" (SP) the air driven motors D80 - D200 and the hydraulic sections P20 - P110 are working within several combinations. The additional "V" marks the enhanced version, made for extreme conditions.

Delivery scope:

• Piston pump, wall bracket, secure valve, 250 ml lubricant, manual, parts list, sectional drawing and the certificate of conformity (COC)

Table legend:

- Type = Designation of transmission and conveying capacity per double stroke
- i = Ratio of the effective piston surface (air driven motor : hydraulic section)
- Q = Conveying capacity, cm³ per double stroke
- bar = Feed pressure max. on 8 bar or **6 bar working pressure on the air driven motor
- I/DS = Consumption of the air driven motor on 6 bar (litre per double stroke)



MODULAR SPRAYING SYSTEMS



MODULAR SPRAYING SYSTEMS



Spray-Pack Item no.1 Item **Spray-Pack consisting of:** • Piston pump (incl. wall bracket, lubricant) • Double air regulator 0 - 10 bar • Suction cup 6l - plastic • Safety plate, hose and accessories • Spray-Pack 12-50 4301250 • Spray-Pack 20-35 4302035 • Spray-Pack 20-50 4302050 Spray-Pack 30-20 4303020 Spray-Pack 30-35 4303035 • Spray-Pack 30-50 4303050 • Spray-Pack 40-20 4304020 • Spray-Pack 40-35 4304035 • Spray-Pack 45-50 4304550 • Spray-Pack 75-50 4307550 • Spray-Pack 30-80 4303080 • Spray-Pack 33-110 4333110 **Options for Spray-Pack:** Trolley "Standard" 2005018 s • Suction cup 6l - stainless steel 3141802 **s** • Suction cup 6l - incl. agitator type AR 0,75Nm - 0,35kW 3141816 **s** • Check valve for suction cup 6l, 25l and 30l 1028010 s • Return hose PN20 - DN9 • 0,87m - SN G3/8 SC - 180° elbow 0036802 **s** • Twin hose - textile - PN270/10 - DN4/6 - stainless steel • 7,5m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • 15,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC 2300806 s 2300807 **s** • HP-hose PN 260 - DN5 • 7,5m - 2x SN G1/4 SC 2300821 s • HP-filter PN500 - DN9 - 114 - BV 2x G3/8o IC60° - In/Out* page 50 • HD-filter insert - Ø 27 - 114 - 40 up to 530 µm* page 51 • Inline filter PN250 - M16x1,5o IC60° - lateral conn. G1/4i 3130520 s • Item no. 3130520 with swivel joint 3130540 s • Item no. 3130520 with ball valve 3130560 s • Plug in filter long for inline filter - 50 bis 300 μm* page 52 Special options for Spray-Packs 30-80 und 33-110: • Trolley type 630 - lockable steering rollers (p. 20) 2005060 s • Suction cup 25l - stainless steel 3141829 **s** • Suction cup 30l - plastic 3141823 **s** For all Spray-Packs usable airless- and air-combi spray guns (p. 58) and tips (p. 59) * as required



MODULAR SPAYING SYSTEMS

Barrel	pumps

ltem	ltem no.1
Barrel pump - stainless steel - EPDM for G2"- i= 1:1-G3/4"-8bar - max. 35l/min - 1000mm tube for max. 200l container incl. barrel screw connection	4702040 s
Barrel pump - steel - PTFE for G2"- i= 1:1-G3/4"-8bar - max. 35l/min - 950mm tube for max. 200l container incl. barrel screw connection	4702037 s
Barrel pump - stainless steel - EPDM for G2"- i= 3:1-G1/2"-24bar - max. 15l/min - 1000mm tube for max. 200l container incl. barrel screw connection	4702041 s
Barrel pump - steel - PTFE for G2"- i= 3:1-G1/2"-24bar - max. 15l/min - 950mm tube for max. 200l container incl. barrel screw connection	4702054 s
Barrel pump - steel - NBR for G2"- i= 5:1-G1/2"-40bar - max. 15l/min - 750mm tube for max. 60l container incl. barrel screw connection	4702035 s
Barrel pump - steel - NBR for G2"- i= 5:1-G1/2"-40bar - max. 15l/min - 950mm tube for max. 200l container incl. barrel screw connection	4702025 s
Barrel pump - steel - NBR for G2"- i= 10:1-G1/2"-80bar - max. 6l/min - 450mm tube for max. 30l container incl. barrel screw connection	4702055 s
Barrel pump - steel - NBR for G2"- i= 25:1-G1/2"-200bar - max. 4l/min - 750mm tube for max. 60l container incl. barrel screw connection	4702053 s
Barrel pump - steel - NBR for G2"- i= 50:1-G1/4"-400bar - max. 3l/min - 950mm tube for max. 200l container incl. barrel screw connection	4702038 s
Max. air inlet pressure for all barrel pumps 8bar	





Other versions - e.g. for IBC-container - on request

LP-regulators (p. 19)

MODULAR SPRAYING SYSTEMS



4703004

Electric airless spraying system



Other versions on request

Item	Item no.1
Electric airless spraying system IBK Q190 • Motor 0,7 kW, max. pressure 207 bar • Max. flow rate 1,9 /min • Max. tip size 0,021" • Bracket • Power supply 230V Scope of delivery: IBK Q190, spray gun Q245, tip 519 or on request & holder, HP-hose textile DN6 - 7,5m - 1/4" & 1m whip (no pic.)	4703000
 Electric airless spraying system IBK Q290 Motor 1,3 kW, max. pressure 207 bar Max. flow rate 2,9 l/min Max. tip size 0,027" Trolley Power supply 230V Scope of delivery: IBK Q290, spray gun Q245, tip 519 & 310 or on request & holder, HP-hose textile DN6 - 15m - 1/4" & 1m whip 	4703002
Electric airless spraying system IBK Q550 • Motor 1,5 kW, max. pressure 227 bar • Max. flow rate 5,5 l/min • Max. tip size 0,031" • Trolley • Power supply 230V Scope of delivery: IBK Q550, spray gun Q245, tip 519 & 531 or on request & holder,	

HP-hose textile DN10 - 15m - 1/4" & 1m whip

(no pic.)

Double membrane pumps



ltem	ltem no.1
Double membrane pump corrosion-resistant version, • Pressure ratio (i) 1:1 • Material pressure Pmax 8 bar • Fluid output (Q) 24 l/min • Input / output connection G1/2i • Air section = Aluminium / Bronze • Material section = Stainless steel / PTFE / PP Delivery scope: Pump, control valve, manual	7000200 s
 Double membrane pump Pressure ratio (i) 1:1 Material pressure Pmax 8 bar Fluid output (Q) 24 l/min Input / output connection G1/2i Air section = Aluminium / Bronze Material section = Aluminium / PTFE / PP Delivery scope: Pump, control valve, manual 	7000100 s



REGULATORS MANOMETERS











Air regulators				
	ltem	ltem no.¹		
	Air regulator for Airless Control range 0-10 bar - with manometer (bar, psi) - 7,2 plug - G3/80	3500801 s		
	Air regulator for Airless Control range 0-10 bar - with manometer (bar, psi) - incl. safety plate with safety instructions - 7,2 plug - G3/80	3500828 s		
	Safety plate for regulator with safety instructions (without regulator)	0004907 s		
pictures similar	Air regulator for Airless (no pic.) Control range 0-12 bar - with manometer (bar, psi) - G1i - G1i	3500809 s		
	Twin air regulator for Air-Combi Control range 0-10 bar - with 2 manometers (bar/psi) - incl. water seperator - 7,2 plug - G3/8o - G1/4o IC60°	3500802 s		
	Twin air regulator for Air-Combi Control range 0-10 bar - with 2 manometers (bar/psi) - incl. water seperator - incl. safety plate with safety instructions - 7,2 plug - G3/80 - G1/40 IC60°	3500829 s		
	Safety plate for twin air regulator with safety instructions (without regulator)	0004908 s		
	Air-stop safety valve PN10 - 2x G1/2i - with reset control valve for preventing dry operation - manually configurable	1028004 s		
pictures similar	Other versions on request			



		Material regulators
ltem	ltem no.1	
Low pressure regulator PN 20 - control range 0-10 bar - mechanical - stainless steel - In G3/80 IC60° - Out G3/80 IC60° - G1/4i for manometer • with manometer • with manometer - HM seat • without manometer • without manometer - HM seat	6000010 s 6000018 s 6000011 s 6000017 s	
Low pressure regulator PN 20 - control range 0-10 bar - pneumatic - stainless steel - In G3/80 IC60° - Out G3/80 IC60° - G1/4i for manometer • with manometer • with manometer - HM seat • without manometer • without manometer - HM seat	6000012 s 6000019 s 6000013 s 6000015 s	
Fluid pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5o IC60° - M16x1,5i for manometer • control range 10-70 bar • control range 70-140 bar • control range 110-250 bar Fluid pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5o IC60° - G1/2 for membrane manometer	3500826 3500806 3500816	TIBAK North And Andrews
 control range 10-70 bar control range 70-140 bar control range 110-250 bar 	3500832 3500833 3500818	
Fluid back pressure regulator PN250 - stainless steel - In M16x1,5i - Out M16x1,5i - M16x1,5i for manometer		
 control range 10-70 bar control range 70-140 bar control range 110-250 bar 	3500827 3500807 3500817	TOK) No. 3 Se Sent
Other versions on request		



Manometer	
ltem	ltem no.¹
Manometer • PN 0 - 12bar - Ø 50 - G1/8a back - plastic - for air- and double air regulator • PN 0 up to -1bar - Ø 63 - G1/4o bottom - for vacuum measuring	2700810 s 2700806 s
Manometer - stainless steel • PN 0 - 10bar - Ø 63 - G1/8 bottom • PN 0 - 250bar - Ø 63 - G1/4 bottom - GLY	2700811 s 2700804 s
Manometer with membrane - stainless steel • PN 0 - 250bar - Ø 63 - G1/2 bottom - GLY • PN 0 - 400bar - Ø 63 - G1/2 bottom - GLY	2700817 s 2700818 s
Manometer combination complete - stainless steel • PN 0 - 250bar - SN M16x1,5o lC60° - M16x1,5 SC - GLY - incl. manometer 2700804	2700801 s
Manometer combination for vacuum measuring complete • PN 0 up to -1bar - SN M36x2 SC60° - incl. manometer 2700806 - for proofing hydraulic sections	2700805 s
Manometer mounting complete - incl. sealing ring - stainless steel • G3/8o IC60° - G1/4i Optional: Manometer (Item no. 2700804)	1007025
Other versions on request	









Bracket • Trolleys		
	Artikel	Artikel Nr.¹
7	Bracket "Light version" epoxy-enhanced - for piston pumps with hydraulic sections P20 up to P50	2005023 s
	Trolley "Standard" steel - epoxy-enhanced - for piston pumps with hydraulic sections P20 up to P220 and all Spray-Pack versions	2005018 s
	Trolley "Standard" steel - epoxy-enhanced - for double membrane pumps - with height-adjustable mounting plate	2005052 s
	Trolley "Type 630" steel - epoxy-enhanced - for all piston pumps and other accessories Trolley "Type 630" steel - epoxy-enhanced -	2005021 s
	for all piston pumps and other accessories - with lockable steering rollers (Seite 24)	2005060 s
	Other versions on request	



		Elevators
ltem	Item no.1	T T
Stand complete for agitators - height-adjustable - 10kg - 700 stroke - 30L container on base plate	2005903 s	
Manual elevator - stationary - 25kg - 480 stroke - on base plate (no pic.)	2005926 s	7 7
Pneumatic elevator - stationary - 50kg - 425 stroke - on base plate (no pic.)	2005927 s	
Manual elevator - stationary - steel - epoxy-enhanced - 25kg - 480 stroke	2005020 s	
Manual elevator - mobile - steel - epoxy-enhanced - 25kg - 480 stroke - 30l container	2005016 s	
Pneumatic elevator - stationary - steel - epoxy-enhanced - 50kg - 425 stroke Pneumatic elevator - mobile - steel - epoxy-enhanced - 50kg - 425 stroke - 30l container	2005802 s 2005801 s	
Options: • Wall bracket - elevator 25/50kg - top • Wall bracket - elevator 25/50kg - bottom • Mounting plate - container lid and • piston pumps with hydraulic sec. P20 bis P110 • piston pumps with hydraulic sec. P160 bis P220 • Container lid - foldable - Ø 350 - 80 - Ø 55 - Ø 28,5 - G3/8i - mounting - universal hole pattern (p. 46) • Safety control (elevator / agitator) • Container centering - manual / pneumatic elevator 25/50kg - 30l container - adjustable • Rotary plate - 90° snap-in - for all stationary elevators 25/50kg (no pic.)	2005810 2005971 3141820 s 3141821 s 0051290 s 2005892 s 2005965 s	
Piston pumps (p. 10-11) Agitators (p. 38-40) / Mountings (p. 47)		



Elevators



★ Safety control, mounting plate and base plate optional



★ Safety control, mounting plate, assembly kit, container centering and base plate (no fig.) optional

ltem	ltem no.¹
Pneumatic elevator - stationary - aluminium - 100kg • 550 stroke - 30l container • 950 stroke - 200l container and IBC-container	2005883 s 2005813 s
Options: Base plate with container centering - 200l Wall bracket top Wall bracket bottom Safety control without agitator Safety control with agitator Safety control with agitator and timer Mounting plate - container lid or IBK piston pump with hydraulic section P20 - P110 Mounting plate - all IBK piston pumps Container centering - 30l container - adjustable Container centering - 200l container - adjustable Mounting plate - container lid and piston pumps with hydraulic section P20 - P110 Mounting plate - container lid and piston pumps with hydraulic section P160 - P220	2005871 s 2005835 s 2005919 s 2005880 s 2005821 s 2005964 s 2005820 s 2005872 s 2005920 s 2005825 s
 Container lid - Ø 630 - 200 - Ø 60 - Ø 28,5 - G3/8i - mounting - universal hole pattern (p. 46) Trolley "Type 630" - epoxy-enhanced steel - with lockable steering rollers - for elevators 	3141821 s 0051826 s
2005883 and 2005813 (see above) • Trolley "Type 630" (p. 22) like 2005060 but without lockable steering rollers	2005060 s 2005021 s
Options - trolley "Type 630" • Assembly kit - trolley "630" with pneumatic elevator 100kg consisting of base plate, retainer bracket and accessories • Base plate (mounting on top) • Base plate (mounting on bottom) incl. braces (only usable for trolley "630" without lockable steering rollers)	2005365 s 2005362 s 2005360 s
Piston pumps (p. 10-11) Agitators (p. 38 - 40) Other versions on request	

		Wall brackets for piston pumps
ltems	ltem no.	
Wall bracket - epoxy-enhanced - steel for piston pumps with hydraulic sections: • P20-P50 / P20 Spray-Pack - P110 Spray-Pack	2005804	
Wall bracket - epoxy-enhanced - steel for piston pumps with hydraulic sections: • clamping range Ø72-Ø76 - P80 - P220 • clamping range Ø56-Ø62	2005810 2005856	
Wall bracket - epoxy-enhanced - steel for piston pumps with hydraulic sections: • clamping range Ø85 - Ø91 - P320S - P640S	2005840	
Wall bracket - epoxy-enhanced - steel for piston pumps with air driven motors: • D250 - D320L Other versions on request	2005837	
All IBK wall brackets are made for direct mounting on IBK trolleys. On ordering of a complete piston pump, the correlating wall bracket is included in delivery.		







SUCTION SYSTEMS





Suction elbows • Distributors				
	ltem	ltem no.¹		
	Suction elbow 180° - stainless steel • Ø 21,3 - M36x2o IC60° - SN G3/4 SC60° • Ø 21,3 - M36x2o IC60° - SN G3/4 SC60° - incl. adapter to M25x1o IC60° • Ø 21,3 - M36x2o IC60° - SN M26x1,25 SC60° • Ø 26,9 - M36x2o IC60° - SN M36x2 SC60°	3150016 s 3150007 s 3150025 s 3141805 s		
	Suction elbow 90° - stainless steel • Ø 21,3 - M36x2o IC60° - G1/2o • Ø 26,9 - M36x2o IC60° - G3/4o	3150010 s 3142120 s		
	Suction elbow 90° - stainless steel • Ø 21,3 - M36x2o IC60° - SN G3/4 SC60° • Ø 26,9 - M36x2o IC60° - SN M36x2 SC60° - Length 150mm - short version	3141833 s 3141825 s		
	T-connector - stainless steel M36x2o IC60° - SN M36x2 SC60° - M36x2o IC60° • for suction cup and suction hose • for 2x suction cup (no pic.) • for 2x suction hose (no pic.) Suction cups (p. 32), suction hoses (p. 30)	3142110 s 3141806 s 3142130 s		
*	T-connector with drain system for circulation of the material - stainless steel • SN M36x2 SC60° - M36x20 IC60° - M16x1,50 IC60° - ball valve 2x G3/80 IC60° - adjustable • SN M36x2 SC60° - G10 IC60° - M16x1,50 IC60° - ball valve 2x G3/80 IC60° - adjustable * Back pressure regulator not included (p. 19)	3141803 s 3141855 s		
	Distributor LP - DN20 - for 4 suction cups 6L or flexible suction systems - stainless steel • 5x G3/4i - G3/8i Other versions on request	2005980 s		

SUCTION SYSTEMS

		Suction tubes rigio
ltem	ltem no.	
Suction tube - Ø 22,0 - plastic • 292 - SN M36x2 SC60° - SF 1800μm • 292 - SN M36x2 SC60° - SF 1000μm • 420 - SN M36x2 SC60° - SF 1800μm • 420 - SN M36x2 SC60° - SF 1000μm • 420 - SN M30x1,5 SC60° - SF 1800μm • 420 - SN M30x1,5 SC60° - SF 1000μm • 420 - SN G3/4 SC60° - SF 1800μm • 420 - SN G3/4 SC60° - SF 1800μm • 420 - SN G3/4 SC60° - SF 1800μm • 420 - SN G3/4 SC60° - SF 1800μm	3141012 3141013 3141001 3141002 3141008 3141009 3141021 3141022	
Suction tube - Ø 26,9 - stainless steel • 420 - SN M36x2 SC60° - SF 1800μm • 420 - SN M36x2 SC60° - SF 1000μm • 820 - SN M36x2 SC60° - SF 1800μm Also available with integrated check valve (p. 36) Other versions on request	3141006 3141007 3141943	

Filter for suction tubes and hoses

ltem	ltem no.	
Suction filter - plastic - stainless steel - for tubes Ø 20-22 - Ø 48 - 125 • 1800μm • 1000μm	2011103 2011104	
Suction filter - plastic - stainless steel - for tubes Ø 25,5 - Ø 48 - 125 • 1800μm • 1000μm	2011114 2011116	
Suction filter - plastic - stainless steel - for tubes Ø 26-28 - Ø 48 - 125 • 1800μm • 1000μm SF=suction filter (1000μm=fine, 1800μm=coarse)	2011101 2011102	

SUCTION SYSTEMS



Suction hoses flexible				
	ltem	ltem no.¹		
	Suction hose - DN25 - 1m - pipe elbow 90° - SN M36x2 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142001 3142002		
	Suction hose - DN25 - 1,7m - pipe elbow 90° - SN M36x2 SC60° - suction elbow 90° - 900 • SF 1800µm • SF 1000µm	3142003 3142026		
	Suction hose - DN19 - 1m - pipe elbow 90° - SN G3/4 SC60° - suction elbow 90° - 500 • SF 1800μm • SF 1000μm	3142018 3142029		
	Suction hose - DN25 - 1m - straight connection - SN M36x2 SC60° - suction elbow 90° - 500 • SF 1800µm • SF 1000µm	3142015 3142025		
	Suction hose - DN19 - 1m - straight connection - SN G3/4 SC60° - suction elbow 90° - 500 • SF 1800μm • SF 1000μm	3142030 3142033		
	Suction filters on page 29			
	Suction hose - DN25 - pipe elbow 90° - straight connection • SN M36x2 SC60° - SN M36x2 SC60° - 1,0m • SN M36x2 SC60° - SN M36x2 SC60° - 1,7m	3142005 3142006		
	Suction hose - DN13 - straight connection - suction elbow 90° - 500 • SN M36x2 SC60° - M15x1o - 1,0m • SN M36x2 SC60° - M15x1o - 1,5m	3142004 3142013		
	Suction filter - stainless steel • M15x1i - 15 Mesh • M15x1i - 30 Mesh • M15x1i - 60 Mesh • M28x1,5i - 15 Mesh • G1/2i - 60 Mesh • G3/4i - 60 Mesh • G1i - 30 Mesh	2011115 s 2011107 s 2011108 s 2011113 s 2011110 s 2011111 s 2011109 s		



SUCTION CUPS





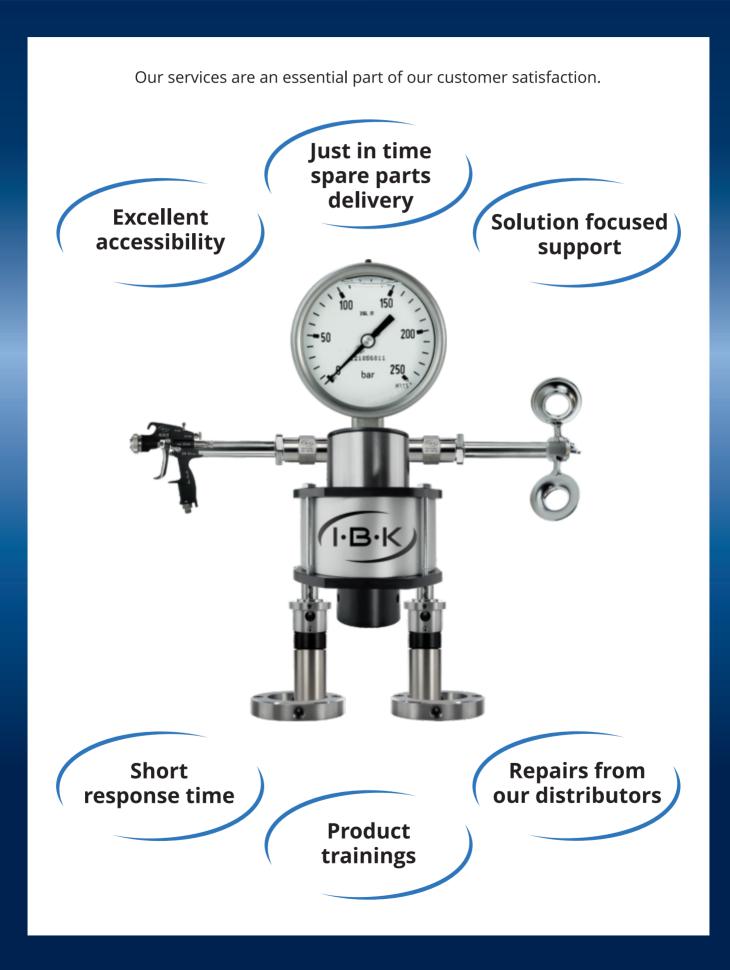
Suction cups					
	ltem	ltem no.¹			
	Suction cup 6l complete - plastic M36x2i (incl. sealing ring)	3141810 s			
	Suction cup 6l complete - plastic black ATEX-version - M36x2i (incl. sealing ring) (no pic.)	3141860 s			
8	Suction cup 6l complete - stainless steel M36x2i (incl. O-ring)	3141802 s			
	Suction cup 6l complete - stainless steel - incl. agitator type AR 0,75Nm/0,35kW - M36x2i (incl. O-ring)	3141816 s			
	Suction cup 6l complete for hardener and 2K-material - incl. lid with glass - stainless steel (no pic.) M36x2i (incl. O-ring)	3141847 s			
	Suction cup 6l complete for hardener and 2K-material - incl. lid with glass - incl. adsorption dehydrator - stainless steel M36x2i (incl. O-ring)	3141846 s			
)	Other versions on request				





		Suction cups
ltem	Item no.1	
Suction cup 30l complete - plastic - Ø 450 M36x2i (incl. sealing ring) - incl. fast coupling with filter and special seal (no pic.)	3141823 s	***************************************
Suction cup 25l complete - stainless steel M36x2i (incl. O-ring)	3141829 s	
Suction cup 25l complete - with lid for mounting an agitator (Ø 44,5) - stainless steel M36x2i (incl. O-ring) (no pic.)	3141835 s	
Suction cup 25l complete for hardener and 2K-material - incl. lid with glass - stainless steel M36x2i (incl. O-ring) (no pic.)	3141859 s	
Suction cup 25l complete for hardener and 2K-material - incl. lid with glass - incl. adsorption dehydrator - stainless steel M36x2i (incl. O-ring)	3141859 s	
Other versions on request		
Check valve for suction cup - IBK suction connection M36x2i (incl. O-ring) - stainless steel Easy changing of filled suction cups - perfect for often material changing and working with small quantity of material	1028010 s	(B)K
Catch basin steel painted with grate and skids • for 1x 200l container - dim. 920 x 830 x 340 mm - 55 kg • for 2x 200l container - dim. 1350 x 830 x 340 mm - 65 kg Heating coats and barrel heaters on request	0051805 s 0051807 s	







CHECK VALVES





Check valves	• Suction systems	
	ltem	ltem no.
	Check valve for suction system DN15 - stainless steel	
	• M26x1,5i • M28x1,5i	1023897 1023841
	• Ø22i - suction tubes • Ø27i - suction tubes	1023873 1023874
	Note: The check valves above can be integrated in IBK-suction filters (p. 29)	
	Check valve for suction system DN15 - release pin - stainless steel - Ø22i	1023893
	Other versions on request	

Check valves	• Material outlet	
	ltem	ltem no.
MAX 350 BAR	Check valve PN350 - OP 1bar - DN4 - stainless steel • G1/40 IC60° - G1/40 IC60° • G1/40 IC60° - M16x1,50 IC24° TO10 • G1/80 IC60° - M16x1,50 IC24° TO10 • M16x1,50 IC24° TO10 - G1/40 IC60° • M16x1,50 IC24° TO10 - M16x1,50 IC24° TO10	1023842 1023844 1023843 1023847 1023848
I-B-K	Check valve PN500 - OP 1bar - DN8 - stainless steel • M16x1,5i - M16x1,5i • G3/8i - G3/8i	1023836 1023900
	Check valve PN500 - OP 10bar - DN8 - stainless steel • M16x1,5i - M16x1,5i	1023879
	Other versions on request	



AGITATORS





Agitators with vane motor					
.1961.	ltem	Item no.1			
	Order of the technical data: Motor complete, connector, shaft, stirring element, poss. add. adapter, mounting Air driven agitator				
	Type AR 0,75Nm - 0,35kW, Ø 9,5 - Ø 10, Ø 10 - 300, VS Ø 72 - H 52 - CCW, edge mount, slide collar Ø 31,8	4500801 s			
	Air driven agitator Type AR 2,5Nm - 0,68kW, Ø 12,7 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 44,5 - HN 63,5 - 3x M6i • shaft Ø 16 - 300 (no pic.) • shaft Ø 16 - 300, special conn. incl. slide collar Ø 44,5 • shaft Ø 16 - 800 (no pic.) • shaft Ø 16 - 800, special conn. incl. slide collar Ø 44,5	4500895 s 4500802 s 4500896 s 4500803 s			
	Air driven agitator (no pic.) Type AR 4Nm - 1,75kW, Ø 12,7 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 44,5 - HN 63,5 - 3x M6i • shaft Ø 16 - 300 • shaft Ø 16 - 300, special conn. incl. slide collar Ø 44,5 • shaft Ø 16 - 800 • shaft Ø 16 - 800, special conn. incl. slide collar Ø 44,5	4500897 s 4500854 s 4500898 s 4500853 s			
0.0	Air driven agitator Type AR 8Nm - 3,0 kW, Ø 19 - Ø 16, Ø 16 - 800, AB Ø 325 - Ø 16i - H 82 - CW, Ø 81 - HN 100 - 3x M6i	4500887 s			
	Air driven gear agitator (no pic.) Type AR 4 - 10 - 40Nm, Ø 20 - Ø 25, Ø 25 - Ø 16 - 1000, ADF Ø 500 (EØ 150) - 100 - Ø 25 - CW and VS Ø 125 - Ø 16i - H 125 - CW, Ø 70 HN - Ø 55 - 4x M6i	4500933 s			
	Air driven agitator Type VA 4Nm - 1,8kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, handheld	4500840 s			
	Air driven agitator Type VA 4Nm - 1,8kW, Ø 12,7 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, check valve, handheld	4500852 s			
	Air driven gear agitator Type AR 0,5 - 9 - 4,5Nm - 0,25kW, Ø 10 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16i - H 50 - CW, check valve, handheld	4500864 s			
	Air driven gear agitator (no pic.) Type VA2 - 5 - 10Nm - 0,6kW - Ø 14 - Ø 16, Ø 16 - 800, SPG Ø 130 - Ø 16 - CW, check valve, handheld	4500934 s			
	Other versions on request				



Agitators with ECO-Line radial piston motor

	Agitaturs	with ECO-Line radial piston motor
ltem	ltem no.¹	
Order of the technical data: Motor complete, connector, shaft, stirring element, poss. add. adapter, mounting		Control of the contro
Air driven ECO-Line agitator type 3Nm, Ø 14 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, centering, slide collar Ø 44,5 • shaft Ø 16 - 300 • shaft Ø 16 - 800	4500856 s 4500886 s	Σ II (ε 105)
Air driven ECO-Line agitator (no pic.) type 3Nm, Ø 14 - Ø 16, VS Ø 125 - Ø 16i - H 125 - CW, Ø 80 - HN Ø 100 - 4x M5 • shaft Ø 16 - 300 • shaft Ø 16 - 800	4500893 s 4500894 s	
Air driven ECO-Line agitator type 3Nm, Ø 14 - Ø 20, Ø 20 - 310 - M10o, AD Ø 170 - H 58 - M10i - CW, HN Ø 100 - 4x Ø 7, version for ATEX zone 0/1	4500874 s	
Air driven ECO-Line agitator type 14Nm, Ø 19 - Ø 16, Ø 16 - 800, AB Ø 325 - Ø 16i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500889 s	
Air driven ECO-Line agitator (no pic.) type 14Nm, Ø 19 - Ø 20, Ø 20 - 800, AB Ø 475 - Ø 20i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500890 s	
Air driven ECO-Line agitator type 28Nm, Ø 19 - Ø 25, Ø 25 - Ø 16 - 1000,		
ADF Ø 500 - ID Ø 150 - 100 - Ø 25 - CW, VS Ø 125 - Ø 16i - H 125 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500891 s	
Air driven ECO-Line agitator (no pic.) type 28Nm, Ø 19 - Ø 20, Ø 20 - 800, AB Ø 475 - Ø 20i - H 82 - CW, Ø 95 - HN Ø 115 - 4x Ø 7 - 4x M6i	4500892 s	
Other versions on request		

INDIVIDUAL AGITATORS





Motor complete

(p. 42/43)

Connector

(p.44)

Shaft

(p.44)

You also can compile a custom agitator, which meets exactly your requirements.

In this case please take advice for the following parameters:

- Material parameters
- Container dimensions
- Plug in diameters
- Mounting possibilities

We can give professional advice to your individual configuration. Please ask us!



(p.45)



There are more options for individual configuration:

- Special connectors (p. 48)
- **Adaptors** (p. 48)
- Slide collars (p. 48)

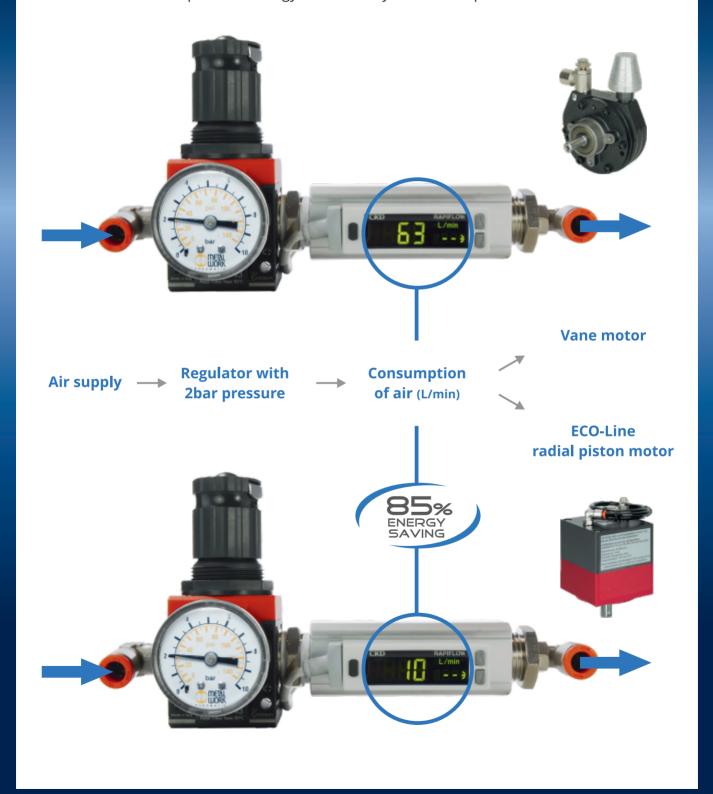
Mounting options:

- **Brackets** (p. 47)
- **Traverses** (p. 47)
- Container lids (p. 46)

MOTOR EFFICIENCY TEST

The practical test exposes the thruth. With exactly 2 bar air pressure and the same rotational speed of the agitator, a conventional vane motor needs 63 litres/min air consumption, instead our ECO-Line motor only needs approx. 10 litres/min.

Save up to 85% energy and reduce your costs of production.





Air driven vane motors complete







Туре	Torque	Power	Max. speed	Centering	Motor shaft	Item no.1
31	· ·			0		
4.5	0.5.11	0.05.1.44	7600	G 24.0	<i>a</i> 0 5	4500044
AR	0,5 Nm	0,25 kW	7600 rpm	Ø 31,8	Ø 9,5	4500011 s
AR	0,75 Nm	0,35 kW	6000 rpm	Ø 31,8	Ø 9,5	4500023 s
AR	2,5 Nm	0,68 kW	3000 rpm	Ø 44,5	Ø 12,7	4500013 s
AR	4,0 Nm	1,75 kW	4000 rpm	Ø 44,5	Ø 12,7	4500016 s
AR	8,0 Nm	3,0 kW	3000 rpm	Ø 81,0	Ø 19,0	4500018 s

Motors complete incl. regulator valve and sound absorber

Mounting: Slide collar Ø 31,8 (S. 48) Slide collar Ø 44,5 or HN Ø 63,5 - 3x M6i Ø 81,0 - HN Ø 100 - 3x M6i

Air driven vane motors with gearbox complete



	Туре	i	Torque	Power	Max. speed	Centering	Motor shaft	Item no.¹
	AR AR	9	4,5 Nm 6,75 Nm	0,25 kW 0,35 kW	300 rpm 300 rpm	Ø 250 Ø 250	Ø 10 Ø 10	4500034 s 4500035 s
,	AR	10	25,0 Nm	0,68 kW	600 rpm	Ø 550	Ø 20	4500050 s
	AR	20	50,0 Nm	0,68 kW	300 rpm	Ø 550	Ø 20	4500052 s
	AR	10	40,0 Nm	1,75 kW	400 rpm	Ø 550	Ø 20	4500083 s
	AR	20	80,0 Nm	1,75 kW	200 rpm	Ø 550	Ø 20	4500080 s

Other versions on request

Mounting:

Ø 25a - HN Ø 33 - 4x M4i

Ø 55a - HN Ø 70 - 4x M6i



ECO-Line air driven radial piston motors

Our ECO-Line motors are delivered with regulator valve and sound absorber. Further the ECO-Line motors offer following advantages:

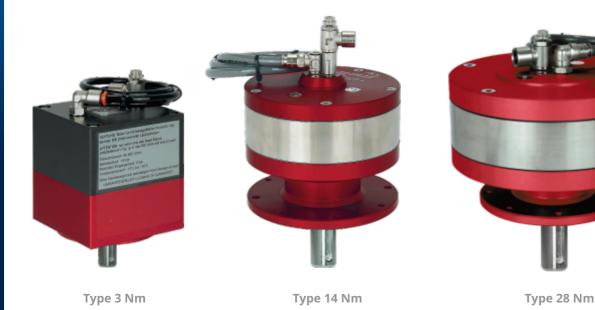
- Up to 85% energy saving
- Oil-free operation possible
- Noise level 76 78 dBA
- Silicon-free versions
- Anodized housing
- Double beared flange
- Connection: G1/8i resp. plug connection Ø 6 (type 3 Nm) / Ø 8 (types 14 Nm / 28 Nm)



Other versions (e.g. watersealed or non magnetic) on request

ltem	Speed range	Centering	Bolt circle	Motor shaft	Item no.¹
Type 3 Nm	60 - 800 rpm	Ø 80	Ø 100 - 4x M5i	Ø 14	4501083 s
Type 14 Nm	50 - 350 rpm	Ø 95	Ø 115 - 4x Ø 7 - 4x M6i	Ø 19	4501094 s
Type 28 Nm	50 - 350 rpm	Ø 95	Ø 115 - 4x Ø 7 - 4x M6i	Ø 19	4501098 s

Variable with add. centering flange





Connectors



Both-sided location bore with 2 setscrews

Model B

Like model A with 2 keyways

Motor shaft	Shaft	Outer	Length	Model	ltem no.¹
Ø 9,5	Ø 10	Ø 28	80	A	5003004 s
Ø 9,5	Ø 16	Ø 28	80	A	5019023 s
Ø 10	Ø 10	Ø 28	80	A	5019039 s
Ø 10	Ø 16	Ø 28	80	A	5019028 s
Ø 12,7	Ø 10	Ø 28	80	A	5019003 s
Ø 12,7	Ø 16	Ø 28	80	B	5019004 s
Ø 12,7	Ø 20	Ø 35	90	A	5019029 s
Ø 14	Ø 10	Ø 28	60	A	5019032 s
Ø 14	Ø 10	Ø 28	80	B	5019025 s
Ø 14	Ø 16	Ø 28	80	B	5019030 s
Ø 19	Ø 16	Ø 35	90	A	4501134 s
Ø 19	Ø 20	Ø 35	90	A	5019021 s
Ø 19	Ø 25	Ø 40	100	A	5019013 s
Ø 20 Ø 20 Ø 20 Ø 20	Ø 10 Ø 16 Ø 20 Ø 25	Ø 28 Ø 35 Ø 35 Ø 40	80 90 90 100	A A A	5019027 s 5019020 s 5019016 s 5019018 s
Ø 25	Ø 16	Ø 40	100	A	5019007 s
Ø 25	Ø 20	Ø 40	100	A	5019008 s
		I			

All items made of stainless steel • Other versions on request

Agitator shafts

for special connectors



Item	ltem no.¹
Shaft with vortex spiral - stainless steel • Ø 10 - 300 - RS Ø 72 - 52 - CCW • Ø 10 - 550 - RS Ø 72 - 104 - CCW	5004000 s 5004040 s
Shaft - stainless steel • Ø 10 - 300 - M8a • Ø 10 - 500 - M6i • Ø 16 - 300 - M10a • Ø 16 - 600 • Ø 16 - 800 • Ø 16 - 800 - M10a • Ø 16 - 1000 • Ø 20 - 800 - M20x1,5a • Ø 20 - 1000 • Ø 25 - 1000	5022014 s 5004065 s 5024010 s 5022004 s 5023004 s 5024011 s 5025004 s 5028005 s 5027004 s 5027006 s
Shaft for IBC-Containers - for vortex spirals and discs - stainless steel • Ø 20 - Ø 16 - 800 • Ø 25 - Ø 16 - 1000	5027009 s 5027008 s



		Agitator stirring elements
ltem	ltem no.1	
Vortex spiral (VS) - stainless steel • Ø 125 - Ø 16i - H 125 - CW • Ø 125 - Ø 16i - H 125 - CCW	5013000 s 5014000 s	
Stirring paddle (SP) - stainless steel • Ø 65 - Ø 6i - H 22 - CW • Ø 100 - Ø 10i - H 45 - CW • Ø 125 - Ø 16i - H 45 - CW • Ø 125 - Ø 16i - H 45 - CCW • Ø 220 - Ø 16i - H 45 - CCW • Ø 220 - Ø 16i - H 45 - CCW	5039062 s 5039060 s 5039100 s 5039200 s 5040100 s 5040200 s	
Stirring paddle with guard (SPG) - stainless steel • Ø 70 - Ø 6i - H 32 - CW • Ø 105 - Ø 10i - H 50 - CW • Ø 130 - Ø 16i - H 50 - CW • Ø 225 - Ø 16i - H 50 - CW	5039066 s 5039050 s 5039000 s 5040000 s	
Agitator disc (AD) - stainless steel • Ø 60 - 22 - M8i - CW • Ø 120 - 38 - M8i - CW • Ø 150 - 44 - M10i - CW • Ø 170 - 58 - M10i - CW • Ø 210 - 68 - M10i - CW • Ø 260 - 78 - Ø 20i - CW • Ø 320 - 100 - Ø 16i - CW • Ø 430 - 121 - Ø 25i - CW	5045010 s 5045020 s 5045030 s 5045047 s 5045040 s 5045059 s 5045045 s 5045044 s	
Agitator disc foldable (ADF) - stainless steel • Ø 170 - E Ø 35,0 - 30 - M8i - CW • Ø 300 - E Ø 50,4 - 44 - M12i - CW • Ø 500 - E Ø 150,0 - 100 - Ø 25i - CW • Ø 650 - E Ø 150,0 - 121 - M20x1,5i - CW	5045065 s 5045061 s 5045064 s 5045050 s	0
Agitator blade angled (AB) - stainless steel • Ø 220 - Ø 16i - H 82 - CW • Ø 325 - Ø 16i - H 82 - CW • Ø 475 - Ø 20i - H 82 - CW Other versions and dissolver discs on request	5042003 s 5041003 s 5043003 s	



Container lids - stainless steel									
Size	Length	Suction		Fitting	Assembling	Assembling	Item no.1		
5120	foldable	rigid	flexible	Titting	mounting	agitator	item no.		
30l container									
Ø 350	80	Ø 55	Ø 28,5	G3/8i + G3/4i	Bracket	Universal hole pattern	0051290 s		
Ø 350	80		Ø 28,5	G3/8i + G3/4i	Edge mounting	Universal hole pattern	0051326 s		
200l container									
Ø 630	200	Ø 60	Ø 28,5	G3/8i + G3/4i	Bracket	Universal hole pattern	0051826 s		
Ø 630	200		Ø 28,5	G3/8i + G3/4i	Edge mounting	Universal hole pattern	0051309 s		

Versions for other containers and IBC containers on request.

Brackets and traverses on page 47.

Measuring tools (e.g. level monitoring) on request.







Length foldable:

Dimension of foldable part of the lid for filling or visual control

Suction:

• Hole for rigid suction tubes (p. 29)

Hole for flexible suction hoses (p. 25)

Fitting:

Connection for recirculation of material G3/8iConnecting measuring equipment G3/4i

Assemb. mounting:

• Lid with bracket for mounting on trolleys (p. 22)

• Lid with 2 handles and edge mounting with lateral wing bolts

Assemb. agitator:

• Agitator mounting with universal hole pattern for all standard IBK agitators

• Special hole pattern Ø 31,8 for types AR 0,5 Nm - 0,25 kW and AR 0,75 Nm - 0,35 kW (p. 42)





Brackets • Traverses

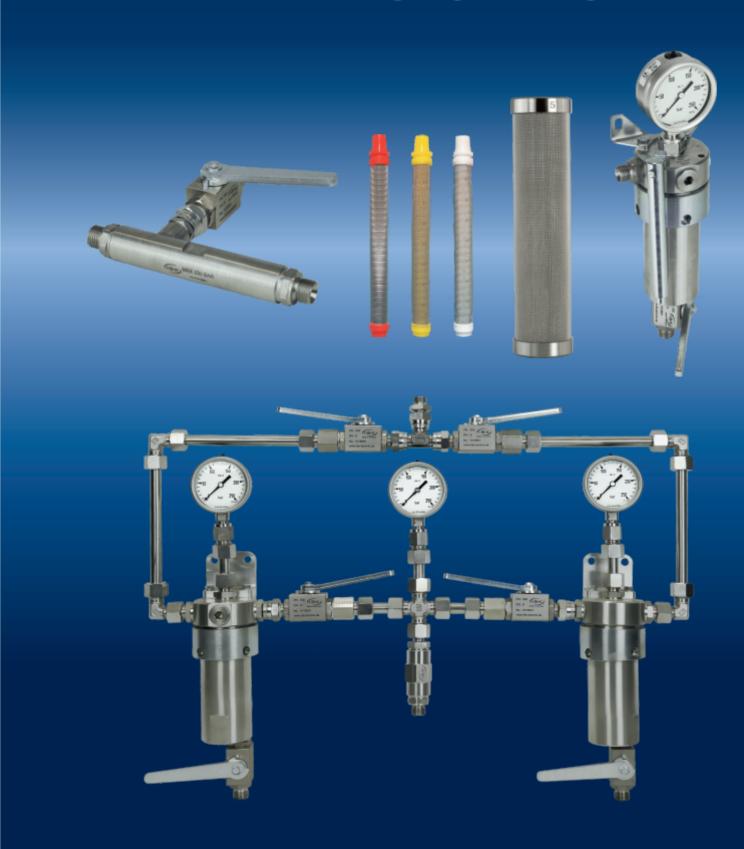
		Brackets • Traverses
ltem	ltem no.1	
Bracket - container edge mount - agitators type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW - mounting: slide collar Ø 31,8 (p.48)	5002000 s	
Bracket - stand - agitators type AR 2,5Nm - 0,68kW, type AR 4Nm - 1,75kW, type 3Nm mounting: slide collar Ø 44,5i (p.48), alternative screws	2005958 s	
Bracket 2005958 incl. reducer plate 4501119 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW mounting: slide collar Ø 31,8i (p.48)	2005897 s	
Bracket - trolleys - agitators type AR 2,5Nm - 0,68kW, type AR 4Nm - 1,75kW, type 3Nm mounting: slide collar Ø 44,5i (p.48), alternative screws	2005957 s	
Bracket 2005957 incl. reducer plate 4501119 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW mounting: slide collar Ø 31,8i (p.48) (no pic.)	2005823 s	
Reducer plate - bracket Ø 44,5i to Ø 31,8 type AR 0,5Nm - 0,25kW, type AR 0,75Nm - 0,35kW (no pic.)	4501119 s	
Traverse - 30L container - Ø max. 350 - universal hole pattern for all IBK agitators	5002016 s	
Traverse - 30L container - Ø max. 395 - with pipe clamp Ø 26,9 for suction tubes - universal hole pattern for all IBK agitators	5002017 s	All opposite the same of the s
Traverse - 200L container - Ø max. 620 - universal hole pattern for all IBK agitators (no pic.)	5002015 s	
Traverse with handles - 1000L IBC-container with tubular frame - suitable for forklift - agitators and mounting on request	5002014 s	1



Special connectors • Adap	tors • Slide collars • Handles	
	ltem	Item no.1
	Order of the technical data: Connector, reducer, slide collar for mounting	
	Special connector Ø 12,7 - Ø 16,0, Ø 44,5i - Ø 44,5o, Ø 44,5i for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW Special connector Ø 14,0 - Ø 16,0, Ø 44,5i - Ø 44,5o, Ø 44,5i for type 3Nm with centering flange	4501020 s 4501075 s
	Adaptor bunghole Ø 44,5i - G2o for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and all motors with centering flange	5011016 s
	Adaptor bunghole Ø 44,5i - G2o - 15° tilt for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and all motors with centering flange	5011017 s
	Back nut / locking nut G2 for bunghole - usable as back nut or for lid mounting	0002814 s
	Slide collar Ø 31,8i lid mounting for type AR 0,5Nm - 0,25kW and type AR 0,75Nm - 0,5kW	5018005 s
9	Slide collar Ø 44,5i lid mounting for type AR 2,5Nm - 0,68kW up to type AR 4Nm - 1,75kW and type 3Nm with centering flange	5018004 s
	Handle - handheld agitators, for slide collars Ø 31,8 and Ø 44,5	5010000 s
	Retainer - handheld agitators type VA 2Nm - 0,67kW, type VA 4Nm - 1,8kW	5002100 s



FILTER SYSTEMS





HP-filters					
		ltem			ltem no.
HP-filter PN5 Connectors:					
• M16x1,5i	Out 1: M16x1,5o IC60° G1/4o IC60° G1/4 NPSMo IC60° G3/8o IC60° G3/8i	Out 2: M16x1,5i M16x1,5i M16x1,5i M16x1,5i G3/8i	Manometer: G3/8i G3/8i G3/8i G3/8i G3/8i	Ball valve: G3/8i G3/8i G3/8i G3/8i G3/8i	3130501 3130510 3130532 3130513 3130511
H P-filter PN5 Connectors: In: • M16x1,5i • G3/8i	Out 1:	out 2: M16x1,5i G3/8i	60° - clamping pin - : Manometer: G3/8i G3/8i	stainless steel Ball valve: G3/8i G3/8i	3130505 3130517

		_				
Accessories for HP-filters						
•	ltem	Item no.1				
Sil Sil Sil	Manometer - PN 0 - 250 bar					
1/19 6/20	Ø 63 - G1/4o bottom - GLY - stainless steel	2700804 s				
23.	Manometer mounting G3/8o - G1/4i - incl. sealing ring	1007025				
	Wall bracket					
	• Standard	2005886				
	• Heavy version (no pic.)	2005935				
	Bracket for clamping pin - incl. mounting screws - stainless steel	2005885				
	HP-filter inserts on page 51					
	Safety elements for avoiding accidental adjustments:					
Paris (FBA) On the Company of the Co	Safety ball valve - PN500 - DN8 - stainless steel • 2x G3/8o IC60° - spanner width 17	1019826				
	Special key - for safety ball valve	0073028				
	Bracket for special key - incl. mounting screws - stainless steel	2005932				



HP-double filters



ltem	ltem no.
HP-double filter - PN500 - DN9 - wall mounting • 2x filter 450 - 4x G3/8o IC60° • 2x filter 114 - 4x G3/8o IC60°	3130610 s 3130611 s
 HP-double filter - PN500 - DN9 - incl. 3x manometers - wall mounting 2x filter 450 - 4x G3/8o IC60° 2x filter 114 - 4x G3/8o IC60° 	3130612 s 3130613 s

HP-filter inserts

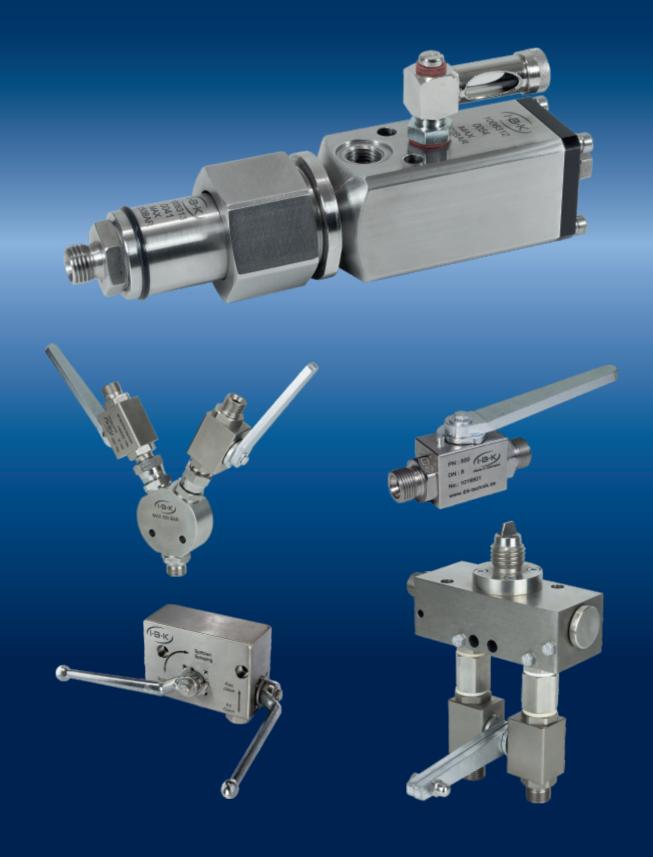
ltem	ltem no.	9650
HP-filter inserts - Ø 27 - 114 - stainless steel		
• 00 - 40µm	1024100	
• 01 - 60µm	1024101	
• 02 - 75µm	1024102	
• 03 - 80µm	1024103	
• 04 - 90µm	1024104	
• 05 - 140µm	1024105	
• 06 - 190µm	1024106	
• 09 - 240µm	1024109	
• 12 - 320µm	1024112	
• 15 - 410µm	1024115	
• 20 - 530µm	1024120	基本管理
Stabilisation spring for HP-filter - 114	0011038	
Stabilisation for filter insert for optimized flushing	0011810	
HP-filter insert - Ø 27 - 450 - stainless steel (no pic.)		
• 04 - 90µm	1025104	
• 06 - 190µm	1025106	187
• 09 - 240µm	1025109	
• 15 - 410µm	1025115	
• 20 - 530µm	1025120	
Stabilisation spring for HP-filter - 450 (no pic.)	0011039	



Inline filters		
	ltem	ltem no.¹
Francisco de la Constitución de	Inline filter PN250 - with lateral connector G1/4i - stainless steel • M16x1,5o IC60° - M16x1,5o IC60°	3130520 s
Contract Con	Inline filter PN250 - with lateral connector G1/4i - incl. swivel joint - stainless steel • M16x1,5o IC60° - M16x1,5o IC60° • G1/4o IC60° - G1/4o IC60°	3130540 s 3130541 s
The same and the s	Inline filter PN250 - with lateral connector G1/4i and ball valve G3/8o IC60° adjustable - stainless steel • M16x1,5o IC60°- M16x1,5o IC60°	3130560 s
	Plug in filters long - for inline filters HP • 50μm - red • 140μm - yellow • 300μm - white	1018204 s 1018205 s 1018206 s
	Screw in filters short - for handheld spray guns - packaging unit 10 parts • 50µm - red • 140µm - yelloq • 300µm - white	1018201 s 1018202 s 1018203 s



DISTRIBUTORS





Fast coupling







ltem	ltem no.¹
Fast coupling complete - PN250 - DN5 - G1/4o IC60° - G1/4i - Vi extreme - hardener and 2K - lubricant chamber with glass	1006311
For quick pressureless connection of hose and material systems with optimized flushability. After approx. one turn of the SN the fast coupling is unlocked automatically. By loosening the SN the coupling is disconnected and closed automatically. Both units are developed especially for paint industry.	
Fast coupling part 1 for maschine mounting - PN250 - DN5 - G1/4i - Vi extreme - hardener and 2K - stainless steel	1006312
Fast coupling part 2 for hose mounting with SN - PN250 - DN5 - G1/4o IC60°- hardener and 2K - stainless steel	1006313

Flushing valve



II.	
ltem	ltem no.1
Flushing valve - PN250 - DN10 - 3x G3/8i - stainless steel	1019900 s
For easy switching from spraying to cleaning, compact design, double sided pressure while spraying with several spray guns	
Options: Actuator - pneumatic, single acting with magnetic valve - for flushing valve - PN250 - DN10 - 3x G3/8i (no pic.)	1019901 s
Actuator - pneumatic, double acting with end position feedback - for flushing valve - PN250 - DN10 - 3x G3/8i (no pic.)	1019902 s





		Y-distributors
ltem	ltem no.	
Y-distributor - PN500 - DN5 - stainless steel • SN M16x1,5 SC - 2x M16x1,5o lC60° • SN M16x1,5 SC - 2x G1/4o lC60°	1023829 1023898	500 BAR
Y-distributor - PN500 - DN5 - stainless steel • SN M16x1,5 SC - 2x G3/8i • M16x1,5i - 2x M16x1,5i • G3/8i - 2x G3/8i	1023833 1023857 1023830	I-B-K MAX 500 BAR
Y-distributor - PN500 - DN6 - stainless steel incl. 2x ball valve • SN G1/4 NPSM - G1/40 IC60° - G1/4 NPSMo IC60° Y-distributor - PN500 - DN8 - stainless steel	1023895	
incl. 2x ball valve (adjustable) • M16x1,5o - 2x M16x1,5o IC60° • G3/8o - 2x G3/8o IC60° Other versions on request	1023889 1023887	across to the

Mivar

		IVIIACIS
ltem	ltem no.	
Mixer system 2K - stainless steel • Mechanic with ball valves - PN500 - DN8 • Pneumatic with spray guns - AA5 - PN250 - DN5 (no pic.) The single material components are first mixed in the mixing pipe. This results in an optimized rinsability of the individual components	2000205 2000206	
Other versions on request		



Ball valves		
	ltem	ltem no.¹
PPC: 500 CONC. DN: 3 CONC. DN: 3 CONC. DN: 2 CONC. DN: 4 CONC. DN	Ball valve - PN350 - DN10 - stainless steel • G3/8i - G3/8i Ball valve - PN500 - DN8 - stainless steel • M16x1,5o IC60° - M16x1,5o IC60° • M16x1,5o IC60° - G3/8o IC60° • G3/8o IC60° - G3/8o IC60° • G1/4o IC60° - G1/4o IC60°	1019846 1019845 1019851 1019801 1019852
PN: 500 FB-K Oh: 8 No: 19210801 New Stat-Vectoria.com	Safety ball valve - PN500 - DN8 - stainless steel • 2x G3/8o lC60° - spanner width 17	1019826
	Special key - for safety ball valve	0073028
Z., NO. Reserved.	Ball valve 3-way - L-hole - stainless steel • PN63 - DN10 - 3x G3/8i • PN63 - DN20 - 3x G3/4i	1019853 s 1019802 s
	Other versions on request	



HANDHELD SPRAY GUNS



HANDHELD SPRAY GUNS



Handheld spray guns Item Item no.1 Air-Combi-spray gun - IBK 6000 - PN250 with gap filter - ball beared swivel joint for air connection - without tip - 1/4N PSM - G1/4 BSP 3202012 s **Optional:** • Sieve for gap filter 60, 100, 200 msh (no pic.) 3202036 • Universal bracket for handheld spray guns 0004909 Airless-spray gun - IBK Q245 - PN250 -NPS 1/4" - swivel joint - incl. tip mounting 7/8" incl. tip as required 3201031 s Airless-spray gun - IBK T245 - PN250 -NPS 1/4" - swivel joint - incl. tip mounting 7/8" incl. tip as required 3201016 s Airless-spray gun - IBK HDP500 - PN500 - M16x1,5a IK60° - incl. tip mounting 11/16" incl. tip as required 3201018 s

Tips on p. 59, swivel joints on p. 60

Other versions on request



HANDHELD SPRAY GUNS

Tips for handheld and automatic spray guns

ltem	ltem no.1	a daterriatic spray garis
The complete item number consists of: Item no. Spray angle Drilling 393S + 4 + 07 e.g. (40°) (0,07 inch) Example of complete item number: 393Sxxx > 393S407 (all commercially available sizes) Air-Combi-tip for handheld spray gun IBK6000	393C xxx s	
Reversible tip for airless-spray gun Q245 - tip size as required, see above	393Q xxx s	
Reversible tip for airless-spray gun T245 - tip size as required, see above	393T xxx s	337
Reversible tip for airless-spray guns T480/HDP500 - tip size as required, see above	395T xxx s	
Air-Combi-tip for spray guns AC250/IBK4000 - with SAC pre atomizer - L 19,5 - gland Ø 13,35 - long version	393S xxx s	
Air-Combi-tip for spray guns AC250/IBK4000/Optima2000 - with SAC pre atomizer - L 13,5 - gland Ø 13,35 - short version	393K xxx s	
Air-Combi-tip for spray guns AC250/IBK5000/Optima2100 - with SAC pre atomizer - SK-version	393B xxx s	
Airless-flat spray-tip for IBK airless handheld- and automatic spray guns Other versions on request Cleaning accessories on page 74	393A xxx s	4 11

HANDHELD SPRAY GUNS



Ball bearing swivel joints







Item	ltem no.¹
Swivel joint - PN350 - DN4 - ball bearing mounted - stainless steel	
hose connection - spray gun connection	
• M16x1,5o IC60° - M14x1,0o • M16x1,5o IC60° - M13x1,0o • M16x1,5o IC60° - G3/8i	1030050 1030051 1030076
• G1/4o IC60° - M14x1,00 • G1/4o IC60° - SN G1/4 • G1/4o IC60° - G1/4o • G1/4o IC60° - G1/4i • G1/4o IC60° - SN G1/4 NPSM	1030052 1030073 1030075 1030077 1030099
• G1/4 NPSMo IC60° - M14x1,0 • G1/4 NPSMo IC60° - SN G1/4 NPSM SC60° • G1/4 NPSMo IC60° - G1/4 NPSMo • G1/4 NPSMo IC60° - G1/4 NPSMi	1030093 1030085 1030091 1030092
Swivel joint - PN350 - DN6 - double ball bearing mounted - stainless steel • G3/8o IC60° - G3/8o	1030107
Swivel joint - PN160 - DN25 - double ball bearing mounted - stainless steel (no pic.) • G1o - G1o	1030180 s
Other versions on request	



AUTOMATIC SPRAY GUNS VALVES









Airless-automatik-spray guns • Valves							
With special hardened	Туре	DN	Material IN	Drain / Lubricant	Air IN	Stroke adjustment	Venting cylinder
stainless steel parts	AA PN250	DN2	2x G1/4i	M5i	M5i	M8x0,5i	M5i
	(Output material		Sealir	ng	ltem	no.
	• 11/16"x16 UNa - tip nut • 11/16"x16 UNa - tip nut		Viton Viton extreme		3209001 3209048		
	• M18x1o - ti • M18x1o - ti			Viton Viton extreme		3209101 3209104	
NAX 250 BAR	• 3/8"x24 UN	Fo		Vito	n	3209	021
9	• G3/80 • G3/80			Vito Viton ext		3209 3209	
	• G1/4o IC60 • G1/4o IC60			Vito Viton ext		3209 3209	
• DN2 plug • DN2 plug • DN5 plug • DN5 plug			Vito Viton exi Vito Viton exi	treme n	3209 3209 3209 3209	042 065	
	Version with lubricant inspection glass, especially made for hardener and 2K material						
	• 11/16"x16 l			Vito Viton ext		3209 3209	
	M18x1o - tip nutM18x1o - tip nutDN2 plugDN2 plug		Viton Viton extreme Viton Viton extreme		3209052 3209053 3209050 3209051		
6							
	* Stroke setting with scale opt. (S.65)						
AA-spray gun PN250 - DN2 - with tube 300 (others on request) for inside painting - without tip (tips p. 59) • Head unit 45° • Head unit 60°				3209 3209			



Sealing direct ahead of tip - no dripping



Airless-automatic-spray guns • Valves							
Туре	DN	Material IN	Drain / Lubricant	Air IN	Stroke adjustment	With special hardened	
AA PN250	DN5	2x G3/8i	G1/8i	G1/8i	M8x0,5i	stainless steel parts	
C	Output material		Sealing	ltem no.		(B)	
• G1/2o • G3/8 LN • G3/8 LN			Viton Viton Viton extreme	3209034 3209015 3209032		TI-B-K MAX 250 BAR	
• DN5 plug		Viton	3209013				
DN5 plug Version with lubricant inspection glass, especially made for hardener and 2K material		Viton extreme	3209029		MAX 250 DARI		
• DN5 plug (no pic.)		Viton extreme	3209038				
Туре	DN	Material IN	Drain / Lubricant	Air IN	Stroke adjustment		
AA PN160	DN9	2x G3/8i	G1/8i	G1/8i	M8x0,5i		
C	Output material		Sealing	Item no.		680	
 11/16"x16 UNo 11/16"x16 UNo G3/80 G3/80 DN9 plug DN9 plug 		Viton Viton extreme Viton Viton extreme Viton Viton Viton extreme	3209025 3209068 3209027 3209067 3209031 3209066		MAX 160 BAR		

All Viton versions also available in Viton extreme. Options (p. 64,65) Delivering without tip (p. 59) Other versions on request



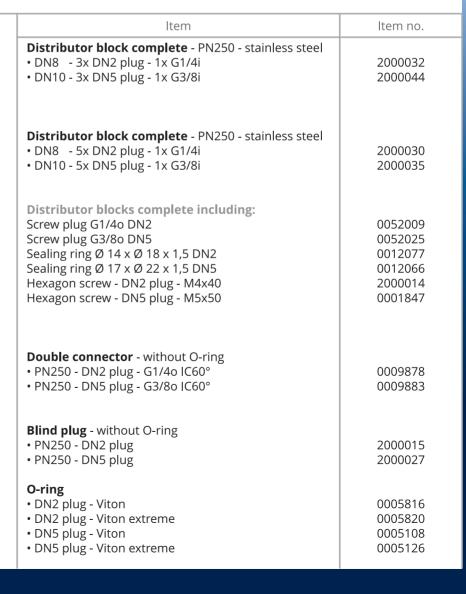
Distributor blocks

With using a double connector you can extend and combine our distributor blocks as required.



Example distributor block combination complete PN250 - DN8 - 7x DN2 plug - G1/4i, consisting of item no. 2000032, 2000030, 0009878, 0005816









		Assossorios
ltem	ltem no.	Accessories
Stroke setting with scale 0,5 mm stroke per rotation - locking nut • For AA-spray guns / valves DN2 • For AA-spray guns / valves DN5 / DN9	3209350 3209351	O.5 mb Huboro Umdrehu
Adaptor - M8x0,5o - G1/8i -self locking sealing plate - for all AA-spray guns	3209352	
Sealing plug - M8x0,5o - with ventilation - for all AA-spray guns / valves	3150030	
Threaded pin - M5 - for AA-spray guns / valves DN2	0001036	
O-ring - for air cylinder • For AA-spray guns / valves - DN2 • For AA-spray guns / valves - DN5 / DN9	0005092 0005822	
Elbow - HP - 90° - fixed - DN6 - 2x G1/4o IC60° - for AA-spray guns / valves DN2	0009824	
Elbow - HP - 90° - fixed - DN8 - 2x G3/8o IC60° - für AA-spray guns / valves DN5 / DN9	0009893	
Lubricant inspection glass - 90° - G1/8 - 41 - for all AA-spray guns / valves	1007070	
Adjustable joint - 11/16" - complete - for airless spray guns	3209372	



Combine whatever you want!

With our modular system we are able to offer to you exactly the spray system you need. Another advantage is, that you can change or upgrade nearly every single part of the system. Giving you greater flexibility at lower costs, if you want to upgrade your spray system. You can receive perfect support from our specialist dealers and our direct support hotline.











ADAPTORS CONNECTORS











ADAPTORS • CONNECTORS



Standard adaptors







ltem	ltem no.¹
Outer thread - Outer thread	
Adaptor LP - DN12 - stainless steel • M26x1,5o IC60° - G1/2o IC60° • G3/4o IC60° - UNF1o • M36x2o IC60° - G3/8o	0009891 0009901 s 3150006
Adaptor LP - DN16 - stainless steel • M36x2o IC60° - M26x1,5o IC60° • M36x2o IC60° - M30x1,5o IC60° • M36x2o IC60° - G3/4o IC60° • M36x2o IC60° - G3/4 NPTo IC60°	0009811 0009812 0009813 0009829
Adaptor LP - DN18 - stainless steel • M25x1o IC60° - G3/4o IC60°	3150012 s
Adaptor LP - DN25 - stainless steel • G1¼0 - M36x2o IC60° • G1¼0 - M38x1,5o IC60°	0009106 0009107
Outer thread - Inner thread	
Adaptor LP - DN20 - stainless steel • M36x2o IC60° - G3/4i • M36x2o IC60° - G1i • M36x2o IC60° - M28x1,5i • M36x2o IC60° - M30x1,5i • M36x2o IC60° - M38x1,5i	0009840 0009841 0009842 0009845 0009899
Adaptor LP - stainless steel • M36x2o IC60° - G1/2i • M36x2o IC60° - M26x1,25i • M36x2o IC60° - M26x1,5i • M36x2o IC60° - M36x2i IC60°	0009839 0009843 0009844 0009870
o = outer thread - i = inner thread	

Other versions on request



ADAPTORS • CONNECTORS

Double connectors

ltem	ltem no.¹
Double connector HP - DN6 - stainless steel • G1/4o IC60° - G1/4o IC60° • G1/4o IC60° - G3/8o IC60° • G1/4o IC60° - M16x1,5o IC60° • M22x1,5 IC60° - G1/4o IC60°	0009076 0009805 0009804 0009861
Double connector HP - DN7 - stainless steel	
• G1/4o IC60° - M16x1,5o IC60°	0009096
Double connector HP - DN8 - stainless steel • G3/80 IC60° - M16x1,50 IC60° • G3/80 IC60° - G3/80 IC60° • G3/80 IC60° - M22x1,50 IC60° • G1/20 IC60° - G1/40 IC60° • M16x1,50 IC60° - M16x1,50 IC60° - spanner width 17 • M16x1,50 IC60° - M16x1,50 IC60° - spanner width 19 • M16x1,50 IC60° - M16x1,50 IC60° - spanner width 22 • M16x1,50 IC60° - G1/4 NPSMo IC60°	0009079 0009806 0009862 0009124 s 0009075 0009808 0009074
Double connector HP - DN9 - stainless steel	
• G3/8o IC60° - G1/2o IC60°	0009081
Double connector HP - DN12 - stainless steel • G3/4 NPTo - M22x1,5o IC60°	0009877
Other versions on request	





Reducers

ltem	Item no.1
Reducer HP - DN4 - stainless steel • M16x1,5 IC60° - G1/4 SC	1007024
Reducer HP - DN6 - stainless steel • G1/4o IC24° TO 8 - M16x1,5i SC • G1/4o IC24° TO 8 - G3/8i SC • G1/4o IC60° - G1/4i • G3/8o IC24° TO 10 - M16x1,5 • G3/8o IC24° TO 10 - G1/4i SC • G1/8o - G1/4i • M16x1,5 IC24° TO 10 - G1/4i SC • M16x1,5 IC60° - G1/4 NPSi • M16x1,5o IC60° - M20x1,5i SC	1007016 1007021 1007063 s 1007017 1007020 1007061 s 1007014 1007095 1007018
Reducer HP - DN8 - stainless steel • M16x1,5 IC24° TO 10 - G3/8i SC • M18x1,50 - M16x1,5i Reducer HP - DN10 - stainless steel • M22x1,50 IC60° - M16x1,5i	1007015 1007019 1007037
Reducer HP - stainless steel • M36x2o - G3/4i	1007042
Other versions on request	



ADAPTORS • CONNECTORS



Double connectors • Adapto		Itam no 1	
	Double connector HP - DN8 - adjustable locking nut - stainless steel • M22x1,5 IC60° - M16x1,5o IC60° - 53 • M22x1,5 IC60° - G3/8o IC60° - 53	1007005 1007009	
	• M16x1,5o IC60° - M16x1,5o IC60° - 75	1007803	
	M16x1,5o lC60° - M16x1,5o lC60° - 75 lateral connection G3/8i M16x1,5o lC60° - M16x1,5o lC60° - 75 lateral connection G3/8i - G1/4i	3142390 3142391 s	
	Adaptor HP adjustable SN - stainless steel • DN5 - G1/4o IC60° - SN G1/4 SC60° • DN5 - G1/4o IC60° - SN G3/8 SC60° • DN5 - G3/8o IC60° - SN G1/4 SC60° • DN8 - G3/8o IC60° - SN G3/8 SC60° • DN8 - G1/2o IC60° - SN G3/8 SC60° • DN11 - G1/2o IC60° - SN G1/2 SC60°	0009895 s 0009937 s 0009916 s 0009894 s 0009902 s 0009939 s	
3	Adaptor HP - 90° - adjustable SN - stainless steel • DN6 - G1/4o IC60° - SN G1/4 SC60° • DN8 - G3/8o IC60° - SN G3/8 SC60°	0009867 s 0009873 s	
	Adaptor HP - 90° - rigid - stainless steel • DN6 - G1/40 IC60° - G1/40 IC60° • DN8 - G3/80 IC60° - G3/80 IC60°	0009824 s 0009893 s	

Other versions on request



HOSES





HP-hoses • LP-hoses				
	ltem	ltem no.1		
	HP-hose - textile - sealing cone - stainless steel • PN260 - DN3 - 7,5m - 2x SN G1/4 NPS SC • PN260 - DN4 - 5,0m - 2x SN G1/4 SC • PN260 - DN4 - 7,5m - 2x SN M16x1,5 SC • PN260 - DN5 - 7,5m - 2x SN G1/4 SC • PN260 - DN6 - 5,0m - 2x SN G1/4 SC • PN260 - DN6 - 5,0m - 2x SN G3/8 SC • PN420 - DN10 - 10,0m - 2x SN M16x1,5 SC	2300859 s 2300857 s 2300801 s 2300821 s 2300853 s 2300854 s 2300829 s		
	Twin hose - textile - sealing cone - stainless steel PN270/10 - DN4/6 • 7,5m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • 15,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • 20,0m - 2x SN M16x1,5 SC - 2x SN G1/4 SC • 7,5m - 2x SN G1/4 NPS SC - 2x SN G1/4 SC	2300806 s 2300807 s 2300805 s 2300889 s		
	Return hose • PN260 - DN6 - 1,0m - SN G3/8 SC - kink protection • PN20 - DN9 - 1,0m - SN G3/8 SC	0036801 s 0036804 s		
	Return hose - Spray-Pack • PN20 - DN9- 0,87m - SN G3/8 SC - 180° elbow Other versions on request Swivel joints (p. 60)	0036802 s		



CLEANING MAINTENANCE







CLEANING • MAINTENANCE



Cleaning • Maintenance		
	Artikel	Artikel Nr.¹
	Tip cleaning box , 11 pieces, flat brush, cleaning needles, circular brushes, special fluid, functional window box	0073812 s
STATE OF THE PARTY	Tip cleaning flat brush plastic	0073811 s
	Tip cleaning needles , 12 pieces, size 10, plastic box	0073801 s
THE RESERVE OF THE PARTY OF THE	Flushing valve - PN250 - DN10 - 3x G3/8i - stainless steel	1019900 s
TIBIK STORM	For easy switching from spraying to cleaning, compact design, double sided pressure while spraying with several spray guns Options: Actuator - pneumatic, single acting with magnetic valve - for flushing valve - PN250 - DN10 - 3x G3/8i (no pic.)	1019901 s
1 8	Actuator - pneumatic, double acting with end position feedback - for flushing valve - PN250 - DN10 - 3x G3/8i (no pic.)	1019901 s
Transmittel für Kolbanpumpan Lubricant for pleston pumpa Ant-Net: F part-Mo. Oseanor Oseanor Oseanor	Anti-freeze lubricant for air driven motors (no pic.) • 1000 ml Lubricant for piston pumps • 250 ml • 5000 ml (canister)	0999805 s 0999801 s 0999803 s

Other versions on request



IBK LINES





BASIC

- Low material volume
- Small series finishing
- Fast change of material
- Airless or Air-Combi





IBK price advantage

SPRAY-PACK

- Optimized material consumption
- Reduced cleaning fluid needed
- Direct filling with suction cup
- Airless or Air-Combi





Approved IBK quality



- Medium material volume
- Up to 30L material container
- Integrated elevator, manual
- Airless or Air-Combi













MASTER LINE

- Medium to high material volume
- Pneumatic elevator, easy material changing
- ECO-LINE agitator, 85% energy saving
- Airless or Air-Combi

Ready for use systems



HEAVY

- High material volume
- High pressure application
- High viscosity
- Airless spray system

Perfectly configured





EXTREME

- Mobile system for massive corrosion protection e.g. offshore, steel- and machine-manufacturing
- Airless spray system





Basic Line Airless







Consisting of:

- Piston pump 30-20 incl. wall bracket and lubricant
- Air regulator manometer 0 up to 10 bar 7,2 plug G3/80
- Inline filter PN250 2x M16x1,50 lateral connection G1/4i * (p. 52)
- Plug in filter long 50 up to 300µm * (p. 52)
- Suction tube Ø 22 420 SN M36x2 SC60° SF * (p. 29)
- HP-hose PN260 DN4 7,5m 2x SN M16x1,5 SC * (p. 72)
- Airless-spray gun IBK Q245 (p. 58)
- Reversible tip 393QXXX * (p. 59)
- Bracket "Light version" P20 up to P50 (p. 22)

* as required

Item no.

8003020

Basic Line Air-Combi







Consisting of:

- Piston pump 30-20 incl. wall bracket and lubricant
- Twin air regulator 2 manometers 10 bar 7,2 plug G3/80 G1/40 IC60°
- Inline filter PN250 2x M16x1,50 lateral connection G1/4i * (p. 52)
- Plug in filter long 50 up to 300µm * (p. 52)
 Suction tube Ø 22 420 SN M36x2 SC60°- SF * (p. 29)
- Twin hose PN270/10 DN4/6 7,5m 2x SN M16x1,5 SC / G1/4 SC * (p. 72)
- Air-Combi-spray gun IBK 6000 gap filter (p. 58)
- Air-Combi tip 393CXXX * (p. 59)
- Bracket "Light version" P20 up to P50 (p. 22)
- * as required

Item no.





Spray-Pack Line Airless





Consisting of:

- Spray-Pack 40-35
- HP-filter PN500 DN9 114 BV 2x G3/8o IC60°- In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530 µm * (p. 51)
- HP-hose PN 260 DN4 7,5m 2x SN M16x1,5 SC * (p. 72)
- Return hose PN20 DN9 0,87m SN G3/8 SC 180° elbow (p. 72)
- Airless-spray gun IBK Q245 (p. 58)
- Reversible tip 393QXXX * (p. 59)
- Trolley "Standard" (p. 22)



Item no.

8104035



Spray-Pack Line Air-Combi





Consisting of:

- Spray-Pack 40-35
- HP-filter PN500 DN9 114 BV 2x G3/80 IC60°- In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530 µm * (p. 51)
- Twin hose PN 270/10 DN4/6 7,5m 2x SN M16x1,5 SC / G1/4 SC * (p. 72)
- Return hose PN20 DN9 0,87m SN G3/8 SC 180° elbow (p. 72)
- Air-Combi spray gun IBK 6000 gap filter (p. 58)
- Air-Combi tip 393CXXX * (p. 59)
- Trolley "Standard" (p. 22)
- * as required

Item no.







Advance Line Airless







Consisting of:

- Piston pump 30-50 incl. wall bracket and lubricant
- Air regulator manometer 0 up to 10 bar 7,2 plug G3/80
- HP-filter PN500 DN9 114 BV 2x G3/80 IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530µm * (p. 51)
- Suction tube Ø 22 420 SN M36x2 SC60° SF * (p. 29)
- HP-hose PN260 DN4 7,5m 2x SN M16x1,5 SC * (p. 72)
- Airless-spray gun IBK Q245 (p. 58)
- Reversible tip 393QXXX * (p. 59)
- Manual elevator mobile 25kg 480 stroke (p. 23)

* as required

Item no.

8203050

Advance Line Air-Combi







Consisting of:

- Piston pump 30-50 incl. wall bracket and lubricant
- Twin air regulator 2 manometers 10 bar 7,2 plug G3/80 G1/40 IC60°
- HP-filter PN500 DN9 114 BV 2x G3/80 IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530µm * (p. 51) Suction tube Ø 22 420 SN M36x2 SC60° SF * (p. 29)
- Twin hose PN270/10 DN4/6 7,5m 2x SN M16x1,5 SC / G1/4 SC * (p. 72)
- Air-Combi-spray gun IBK 6000 gap filter (p. 58)
- Air-Combi-tip 393CXXX * (p. 59)
- Manual elevator mobile 25kg 480 stroke (p. 23)
- * as required

Item no.





Master Line Airless





Consisting of:

- Piston pump 45-80 incl. wall bracket and lubricant
- Air regulator manometer 0 up to 10 bar 7,2 plug G3/80
- HP-filter PN500 DN9 114 BV 2x G3/80 IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530 µm * (p. 51)
- Suction tube Ø 22 420 SN M36x2 SC60° SF * (p. 29)
- HP-hose PN 260 DN4 7,5m 2x SN M16x1,5 SC * (p. 72)
- Airless-spray gun HDP 500 PN500 incl. tip mounting * (p. 58)
- Reversible tip PN500 * (p. 59)
- Container lid 30L foldable Ø 350 80 Ø 55 Ø 28,5 G3/8i mounting
- ECO-Line agitator type 3Nm, Ø 14 Ø 16, Ø 16 300, VS Ø 125 Ø 16 CW Ø 80 HN Ø 100 4x M5
- Mounting plate P20 up to P110 container lid
- Pneumatic elevator incl. safety control mobile 50kg 425 stroke
- * as required

Item no.

8304580



Master Line Air-Combi





Consisting of:

- Piston pump 45-80 incl. wall bracket and lubricant
- Twin air regulator 2 manometers 10 bar 7,2 plug G3/80 G1/40 IC
- HP-filter PN500 DN9 114 BV 2x G3/80 IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530 µm * (p. 51)
- Suction tube Ø 22 420 SN M36x2 SC60° SF * (p. 29)
- Twin hose PN 270/10 DN4/6 7,5m 2x SN M16x1,5 SC / G1/4 SC * (p. 72)
- Air-Combi-spray gun IBK 6000 gap filter (p. 58)
- Air-Combi-tip 393CXXX * (p. 59)
- Container lid 30L foldable Ø 350 80 Ø 55 Ø 28,5 G3/8i mounting
- ECO-Line agitator type 3Nm, Ø 14 Ø 16, Ø 16 300, VS Ø 125 Ø 16 CW Ø 80 HN Ø 100 4x M5
- Mounting plate P20 up to P110 container lid
- Pneumatic elevator incl. safety control mobile 50kg 425 stroke
- * as required

Item no.







Heavy Line Airless







Consisting of:

- Piston pump 75-160 incl. wall bracket and lubricant
- Air regulator manometer 0 up to 12 bar 2x G1i
- HP-filter PN500 DN9 114 BV 2x G3/8o IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530µm * (p. 51)
- Suction hose DN25 1,7m SN M36x2 SC60° 90° 900 90° SF * (p. 30)
- HP-hose PN420 DN10 10m 2x SN M16x1,5 SC * (p. 72)
- Airless spray gun HDP 500 PN500 incl. tip mounting * (p. 58)
- Reversible tip PN500 *
- Trolley "Type 630" (p. 22)

* as required

Item no.







Extreme Line Airless





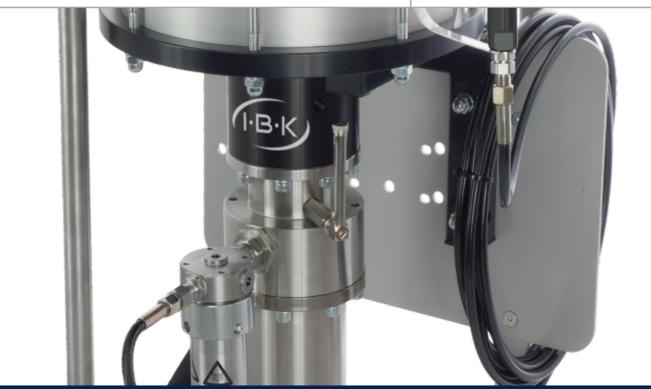
Consisting of:

- Piston pump 63-320 incl. wall bracket and lubricant
- Air regulator manometer 0 up to 12 bar 2x G1i
- HP-filter PN500 DN9 114 BV 2x G3/8o IC60° In/Out * (p. 50)
- Filter insert Ø 27 114 40 up to 530µm * (p. 51)
- Suction hose DN25 1,7m SN M36x2 SC60° 90° 900 90° SF * (p. 30)
- HP-hose PN420 DN10 10m 2x SN M16x1,5 SC * (p. 72)
- Airless spray gun HDP 500 PN500 incl. tip mounting * (p. 58)
- Reversible tip PN500 *
- Trolley "Type 630" (p. 22)



Item no.





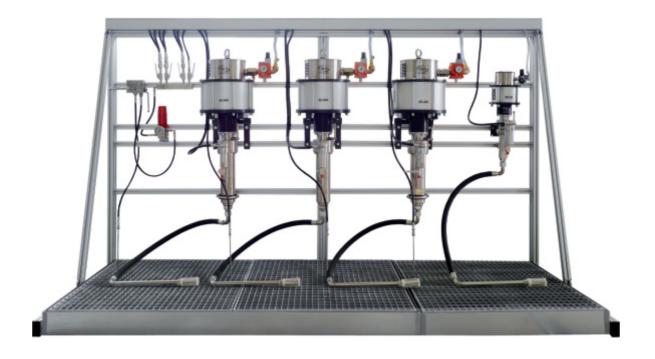
2K/3K APPLICATION SYSTEMS





Individual concepts with adjustable electronic control or fixed mixing ratio with mechanical mixing unit for 2K/3K spray systems for complex requirements. We can gladly advise you about the possibilities for your business.





LEGAL NOTICES



1. General information

All our deliveries, services and offers are based exclusively on these terms and conditions. They also apply to all future contracts, orders and other services, even if they are not explicitly agreed anew. Deviating terms – also in other general terms and conditions – only apply if they are legally mandatory or have been explicitly agreed with us. Any objection by our contracting partner in reference to their own terms and conditions is hereby

Offer, order and contract conclusion

- 2.1 We are bound to our offers for 2 weeks, unless a different period is stated or the offer is indicated as "non-binding".
- Spoken or telephone orders, agreements, addendums, amendments and/or subsidiary agreements are only valid if confirmed in writing.
- 2.3 The contract content is in the following order: (1) the content of an individual contract signed by both contracting parties, (2) the spoken agreements confirmed in writing made during or before contract conclusion, (3) our written order confirmation, (4) our offer/order letter with all documents (e.g. service descriptions, drawings, sketches), (5) these general contract conditions, (6) the specifications in our latest sales documents regarding material descriptions, raw materials, aids, equipment, production processes etc.
- 2.4 Our stated measurements and specification descriptions are binding. Later changes entitle us to extend the delivery periods accordingly and to request additional recompense for any extra costs incurred by the changes.

Our prices are fixed prices. Freight, packaging and freight insurance premiums are additional. If the VAT rate changes, we are entitled to adjust the price accordingly.

4. Delivery and services

- 4.1 Delivery periods or schedules that are not explicitly stated as binding or confirmed are approximate periods and schedules. Binding/fixed schedules are extended appropriately under the conditions of clause 2.4.
- 4.2 If we cannot perform on time for reasons for which we are not responsible, we are free from our fulfilment obligations for as long as these circumstances last. This applies in particular for faulty supplies of raw materials, aids and equipment, machine damage, operatonal or transport disruptions, force majeure, strikes and official measures. The delivery periods are extended accordingly, unless a later delivery is not feasible for our contracting partner or they entitle us to withdraw from the contract.

- 5.1 Our invoices are due for payment within 30 days (net without deductions), for payments within 8 days from the invoice date a 2% discount can be deducted. Any supplementary transaction charges are borne by the payer.
- 5.2 As from the due date, the amount in arrears shall be charged with standard bank interest.
- 5.3 It is only possible to offset against our claims or for the right of retention to be exerted in case of undisputed or legally confirmed counterclaims.

Deliveries

- 6.1 If the contractor has taken over the shipment (obligation to send), the risk of coincidental damage or destruction passes over to the contractee as soon as the delivery leaves the plant/warehouse, even if freight paid delivery is agreed.
- 6.2 If delivery items cannot be sent or not in time after manufacturing due to circumstances for which the contractee is responsible, the risk of coincidental damage or destruction passes over to the contractee from the point in time when the notice of dispatch readiness was sent.
- 6.3 With the arrival of the delivery vehicle at the destination and readiness for unloading, the shipment duty of the contractor is fulfilled; the goods are unloaded and stored at the expense and risk of the contractee.

7.1 Supplied goods remain our property until they are paid for in full - for deliveries to fully-qualified traders until the fulfilment of all obligations pertaining to the business relationship. If the goods are resold in line with proper business management, the following extended reservation of title applies: with the resale, our contractee assigns all claims including all claims from their extended reservation of title towards their

- customers/buyers to us. We accept this assignment.
- 7.2 In case of payment arrears, we are entitled to demand the return of the goods. If the contractee does not return the goods to us within a reasonable deadline, we are entitled to seize the goods and to access the warehouse or other premises of the contractee. The same applies if the contractee interferes impermissibly with the goods supplied under reservation of title and especially does not sell them through legitimate business channels.
- 7.3 The contractee is obliged not to dispose elsewhere of the assigned claims - including through the extended reservation of title. In case of seizures, confiscations or other disposals/access by third parties regarding the supplied goods or the assigned claims, the contractor must inform us immediately.

8. Obligation to inspect and give notice of defects

- 8.1 The contractee shall inspect the goods supplied by us as soon as possible after delivery
- 8.1.1 and give immediate written notice of evident defects and transport damage, at the latest within a limitation period of 3 working days 8.1.2 as well as notify concealed defects in writing within the limitation
- 8.2 Before the contractee process the supplied/manufactured goods further, especially installs them in other products, they must test a suitable number of items as to whether they conform to the properties agreed in the contract and, in case there is any doubt, inform us immediately in writing. We must be given the opportunity to check the test result in order to take suitable measures. The purpose is to prevent consequential damages and/or product liability claims from customers or the customers of contractee customers.
- 8.3 If the supplied goods or those in which the supplied goods are installed are to be exported abroad – especially outside of the EU – the obligation to inspect and give notice of defects of the contractee also extends to all properties and regulations that could trigger product liability abroad.
- 8.4 After expiry of the limitation period of 6 months, notification of defects is excluded.

9. Warranty

- 9.1 We offer a warranty through repair or a replacement, at our discretion. If we fail to provide a repair or replacement, the contractee can request the annulment of the contract.
- 9.2 Further claims, especially damage compensation due to non-fulfilment or consequential damages, are excluded, unless they are caused by the intent or gross negligence of the contractor.
- 9.3 Consequential damages are excluded in particular if the contractee processes supplied parts further or has installed them in other machines/products without checking beforehand whether the supplied items are suitable to be installed/processed further or have the properties set out in the contract, or without informing us in case of doubt, cf. clause 8.3.
- 9.4 We are entitled to refuse any warranty or damage compensation claims if the contractee or third parties have modified the supplied items of their own accord, repaired them or otherwise interfered with them. This does not apply if we have not met our obligations for repair or replacement after expiry of a suitable deadline.
- 9.5 If operating instructions are supplied, the warranty conditions stated therein apply.

10. Indemnity against liability

In our internal relationship, the contractee indemnifies us as the contractor against any third-party claims, also and especially damage compensation claims by end users or customers regarding the supplied, resold and/or installed products in relation to product liability. This also applies to consequential damages that a customer of the contractee or a customer of a customer of the contractee claims.

11. Severability clause

If individual clauses are or become invalid, this does not affect the validity of the remaining clauses. The General Terms and Conditions of the company Ingenieur-Büro Kotter GmbH otherwise remain in effect and the invalid clause is to be replaced with a permissible clause that comes the closest to the purpose of the contract.

12. Place of fulfilment, place of jurisdiction

- The place of fulfilment is 45549 Sprockhövel.
- The place of jurisdiction, depending on the dispute, is the District Court Hattingen/Regional Court Essen. The law of the Federal Republic of Germany applies.



Measurements All sizes without size indication in mm

L = Length W = Width H = Height

Thread shortcuts i = Inner / female thread (after measurement)

o = Outer / male thread (after measurement)

IC = Inner cone (after measurements, declaration in angle °)
SC = Sealing cone (after measurement, declaration in angle °)

SN = **Swivel nut** (ahead measurement)

AA-Spray guns • Valves LN = Locking nut / back nut

NN = Nozzle nut (socket for nozzle)

Agitators ID = Insert diameter (for foldable stirring elements)

AB = Agitator blade angled

AD = Agitator disc

ADF = Agitator disc foldable

SP = Stirring paddle

SPG = Stirring paddle with guard

VS = Vortex spiral

VSG = Vortex spiral with guard

Terms BV = Ball valve

CCW = **Counter clockwise** (view: motor > stirring element)

CV = Check valve

CW = **Clockwise** (view: motor > stirring element)

DM = **Diameter** (in mm)

GLY = Glycerin

HM = Hardened metal HN = Hole pattern

HP = High pressure (standard max. 250bar)LP = Low pressure (standard max. 20bar)

NP = Nominal pressure (in bar)
OP = Opening pressure (in bar)

SF = **Suction filter** (filter grade in μm or mesh)

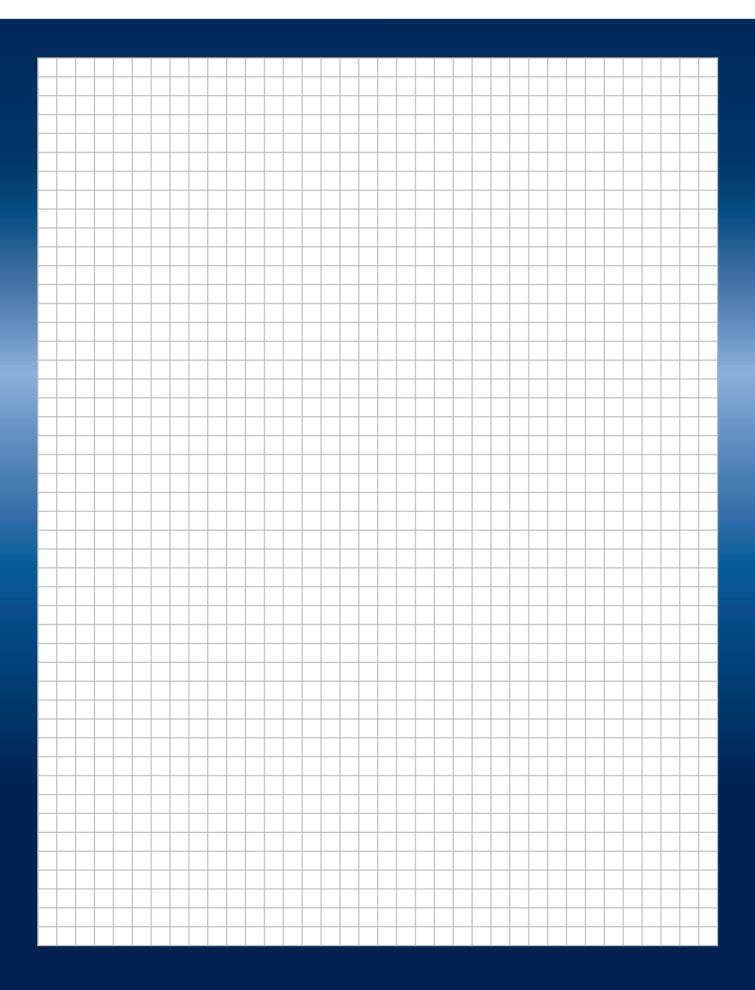
TO = Tube - outer diameter

General marks conn. = connection

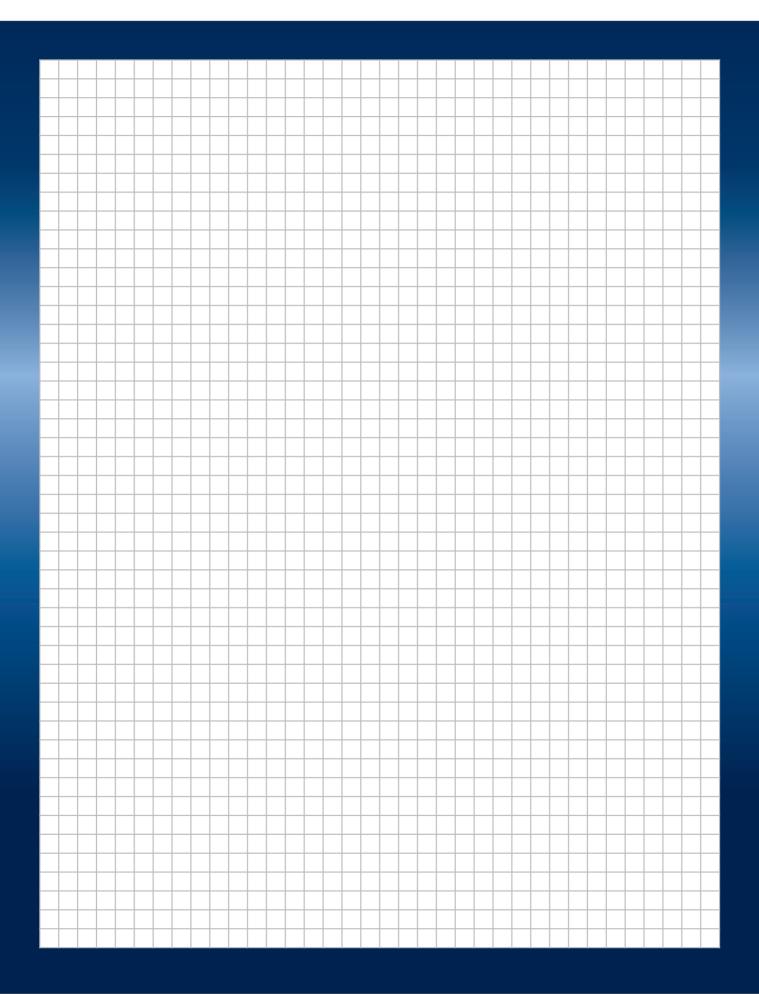
incl. = inclusive

no pic. = without picture

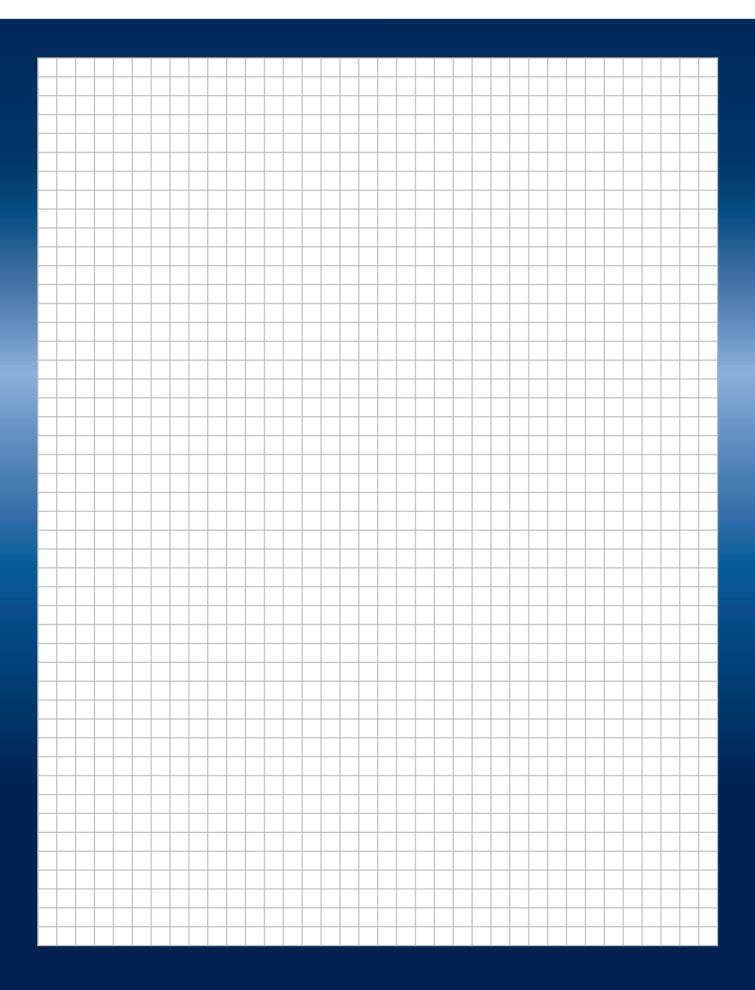




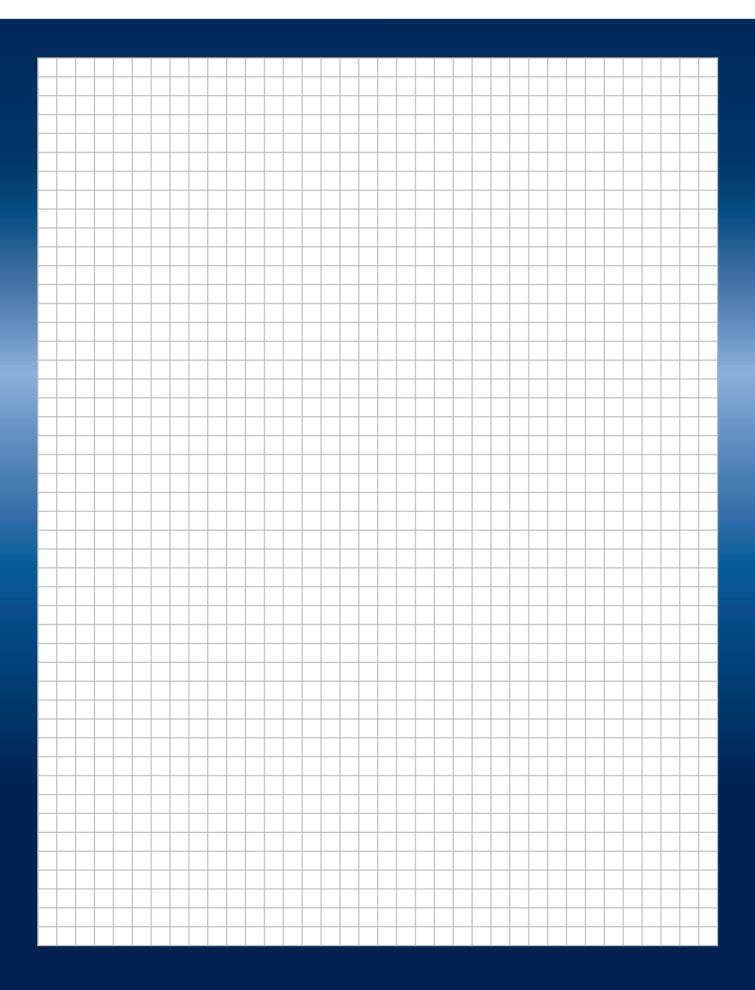




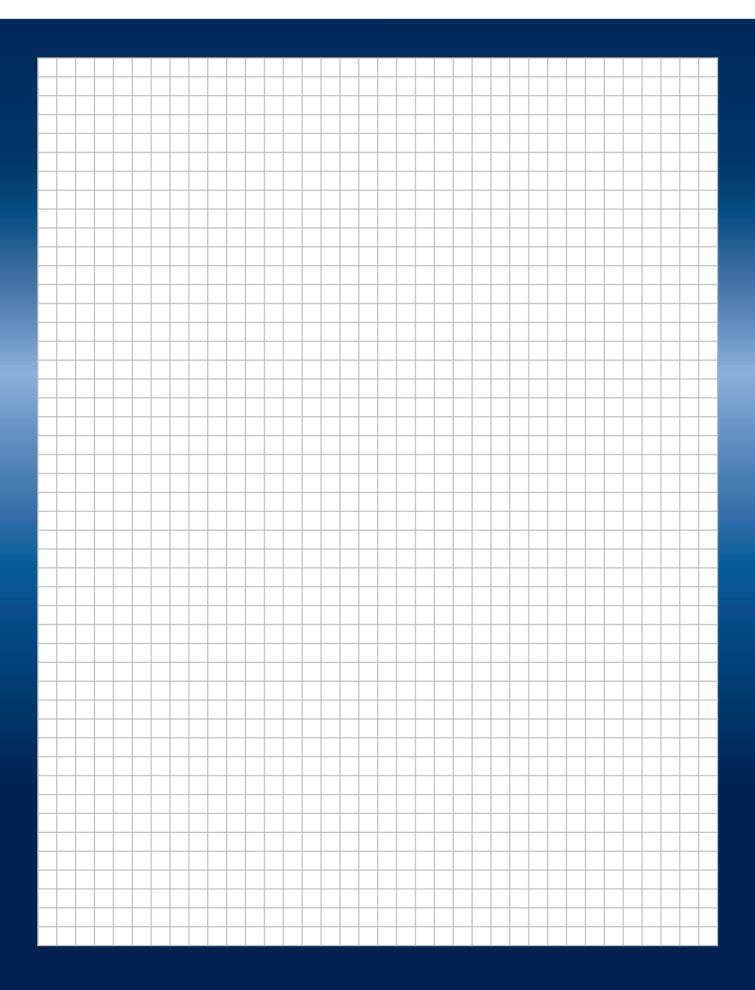














PRODUCT CATALOGUE









IBK
Ingenieur-Büro Kötter GmbH
Am Leveloh 13
D-45549 Sprockhövel

phone +49 (0)2324 974 330 fax +49 (0)2324 974 359 www.ibk-technik.de info@ibk-technik.de